

Sandwich panel SPA E Life Patina

Sandwich panel SPA E Life Patina is available in thicknesses 150 - 230 mm.

Ruukki® Patina panel is made of natural and untreated Cor-Ten® steel. The unique joint structure of the panel prevents corrosion at the joints (patent pending). The new, innovative panel is also maintenance free since it repairs scratches over time itself.

With its exceptionally high recycled content, this sustainable sandwich panel minimises the use of raw materials and energy as well as reduces the carbon emissions during the construction phase. Our Life panel can be re-used and fully recycled. It is an ideal solution for facades with high requirements for sustainability.

Using Ruukki's solutions you can receive more credits in LEED and BREEAM certification systems. This panel type is intruder resistant in accordance with SSF 1047, class 2 (see Certificates & approvals).

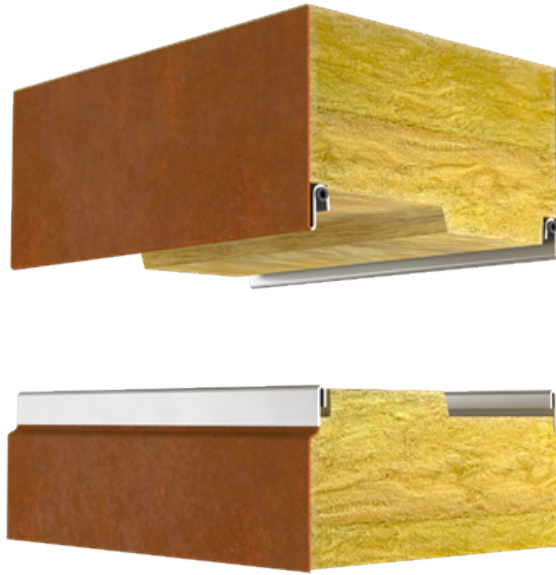
The filling consisting of non-combustible and environmentally friendly soft glass wool with low thermal conductivity coefficient ensures very good thermal insulation of this panel. The gaskets integrated in the joint provide reliable airtightness of the panel as a standard.

Application:

- External walls (standard fix)

The method for joining Cor-Ten® steel-based sandwich panels, preventing corrosion formation in the joint, is patented.





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Properties

Model name	Sandwich panel SPA E Life Patina
Standard module width	1200 mm
Minimum length	2000 mm
Maximum Length	13500 mm
External facing thickness	0.7 mm
Internal facing thickness	0.5 mm
Air Tightness	q50=0,01 m3/hm2 (pressure and suction)

Thickness D (mm)	150	200	230
Weight (kg/m ²)	19.1	21.7	23.7
U-value (W/m ² K)	0.25	0.19	0.16
Sound insulation Rw (dB)	29	29	29
Reaction to fire	A2-s1, d0	A2-s1, d0	A2-s1, d0
GWP-total, A1-A3 (kg CO ₂ ◇/m ²)	35,3	37,9	39,9
GWP-total, A1-A3 (kg CO ₂ e/m ²) for Ruukki® LowCarbon	-	-	-

Wall fire resistance values & max span horizontal / vertical orientation (m):	150	200	230
EI 30	7.5 / -	7.5 / -	7.5 / -
EI 60	7.5 / -	7.5 / -	7.5 / -

Detailed information regarding the application of fire resistance ratings can be obtained from Ruukki Sales.

Coatings and colors



External facing: Cor-Ten

Materials

Facing	Coating	Corrosivity category	UV resistance	Colours
External	Cor-Ten®	C3	-	-
Internal	Polyester	C3	-	RR20
Internal	PVC laminate *	C4	-	White
Internal	Stainless steel	C4	-	-

**) optional material*

UV resistance describes how well the coating is able to keep its original colour and gloss levels in accordance with EN10169. The higher the class, the better the resistance.

Corrosivity categories describe the outdoor climate conditions in accordance with EN12944. The higher the category, the more corrosive environment.

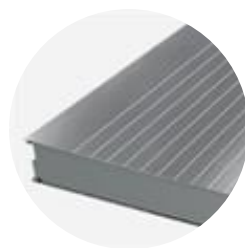
Surface variations



Flat F



Micro 15



Linear 50



Rib 150



Rib 200



Rib 600

Facing	Profile options
External	Flat F
Internal	Flat F, Micro 15, Linear 50, Rib 150, Rib 200, Rib 600

Design tools



Traypan® software for designing sandwich panels

With TrayPan®, you can design metal faced sandwich panels made by Ruukki. A panel structure can be designed as a single- or multi-span construction. You can easily give, with a few parameters, both suction and pressure loads caused by the wind. The application also calculates the necessary fasteners.

[Go to Traypan®](#)



Download BIM objects to your desktop

ProdLib brings Ruukki products as BIM models directly to your desktop in 3D form for design programs AutoCAD, Autodesk Revit, Archicad and Tekla Structures. Product libraries compile all necessary design models and detailed drawings in one place. Library updates are automatically notified, so as a user you can be sure that your product information is constantly up to date. ProdLib can also be used as a standalone desktop application.

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Technical documents

Detail drawings



Sandwich panel SPA Patina - detail drawings 05_2025

DWG, 1.6 MB



Sandwich panel SPA Patina - detail drawings 05_2025

PDF, 1.0 MB

Installation and maintenance instruction



Sandwich panel Patina - installation and maintenance instructions 12_2023

PDF, 3.1 MB

Sound insulation values



Sound insulation values for sandwich panels and various structures 02_2023

PDF, 5.9 MB

Certificates and approvals

Environmental product declaration

Intruder resistance certificate



Sandwich panel Certificate on Burglary Protection Classes 1-3

PDF, 324.0 KB



SBSC Certificate Burglar protective walls SPA E LIFE, grade 2

PDF, 247.9 KB