

Siba Tech

Deep gutter system

One gutter, two fronts

square half-round front







The inspiring combination

Siba Tech. Deep gutter system

Finding perfect combinations is our passion. Changing one's perspective provides an opportunity to explore new areas and reach for innovative solutions. We thoroughly study complex issues to create the best products. Many years of international cooperation have helped us to dynamically develop our technology.

Our fusion of the strengths of the two shapes – the roundand the square – has produced the most effective and watertight gutter system on the market.

This is why we can perfectly match our products to the needs of every home. Siba Tech. The inspiring combination.



One gutter,





two fronts



Deep gutter system

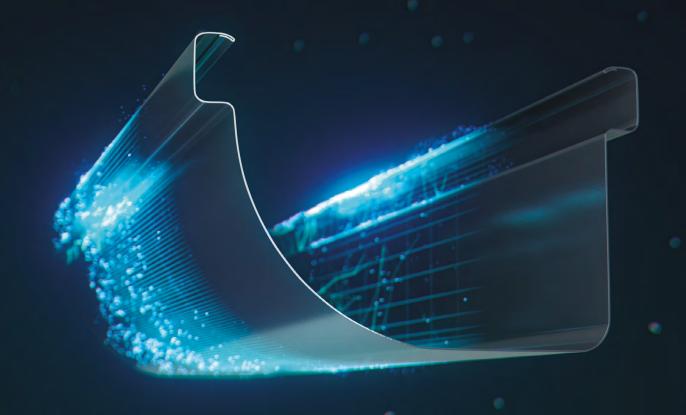
What does it mean in practice?

The Siba Tech deep gutter system features an even more efficient gutter section. The combination of the two shapes makes the gutter more efficient compared to other systems on the market, with the effective surface area that is about 13% larger than that of the conventional 135 mm half-round gutters.

Thanks to the innovative shape of the gutter and its one-piece corners, the system's flow-through rate is higher than in square gutters. Besides, the system is more durable and looks much better.

The increased depth of the gutter facilitates the drainage of the roof and its heavy-duty performance makes it a great solution for both residential and public buildings.





13% more efficient



Siba Tech

The GreenCoat RWS Pro coating and technical details

The inner and outer sides of the steel gutter are proofed with the advanced GreenCoat RWS Pro coating which also features outstanding gloss and color durability. The embedded polymer particles make the coating resistant to scratching and weathering.

This material comes from SSAB who are recognized for their innovative and environment-friendly coated steel products for the construction industry. It is almost 100% recyclable.

| Gutter | 3000 4000 mm |
|------------------------|----------------|
| Downpipe | 1000 3000 mm |
| Gutter size | 140 mm |
| Round downpipe | 90 mm |
| Square downpipe | 80 x 80 mm |
| Steel thickness | 0,6 mm |
| Gutter weight | 1,7 kg/mb |
| Downpipe weight round | 1,32 kg/mb |
| Downpipe weight square | 1,42 kg/mb |



Black ~RAL 9005



Graphite ~RAL 7024



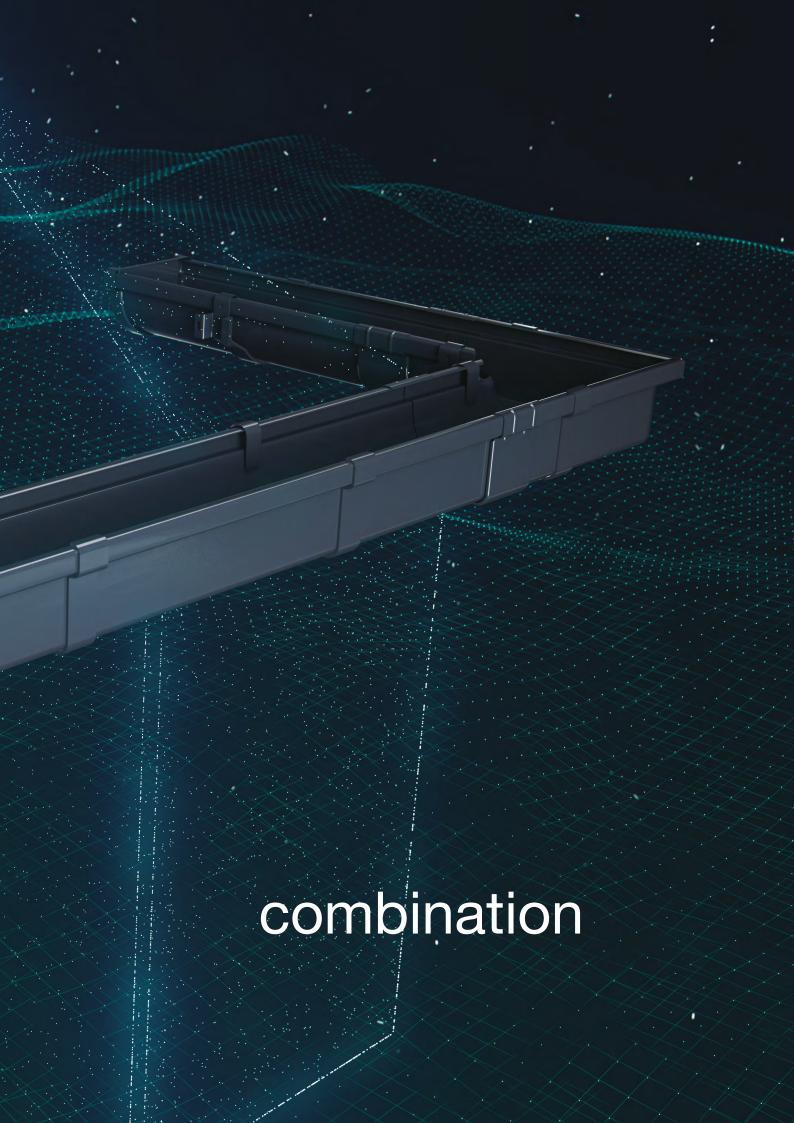
Anthracite ~RAL 7021



Chocolate brown ~RAL 8017

System size: 140/90 mm or 140/80 x 80 mm





Why is the Siba Tech system a unique and inspiring solution?

Every house is different in some aspects. Even if a building has a standard design, it always stands out with something: its environment, façade color or roofing type. Although the roof gutter is an essential part of every building, it does not have to look repetitive or dull. With the Siba Tech system, you can choose the right styles of the gutter face – the ones best matched to your dwelling place.

The appreance



The unique solution of the Siba Tech deep gutter system allows you to choose the shape of the gutter and select the system according to your preferences. Its modern shape emphasizes the unique character of the system, adding elegance to the roof slope. This makes it even easier to creatively design your building and customize it according to your preferences!

Performance



The combination of the two shapes in the Siba Tech system has increased its water-carrying capacity and made the flow smoother, which is why the solution is perfect for both residential and public buildings. The unique gutter profile, the design of its corners and the rounded square dowpipes are a guarantee of efficient drainage. Siba Tech offers up to 13% better performance compared to other 135 mm half-round systems on the market.

Easy installation



The open rectangular shape of the gutter edge facilitates cutting the gutter with roofing shears, and the large selection of gutter brackets makes it extremely easy to choose an optimal solution for any type of roof and covering. Gutter brackets allow maintaining the eave's ventilation gap, thus improving

the function of the entire roof, while vertical mounting holes make it easy to adjust them to the slope of the gutter.

Quality and reliability



The strength and tightness of the Siba Tech system, as well as its compliance with the applicable standards, have been confirmed by the certificate of the Polish Building Research Institute (ITB). The system is fabricated from the highest quality 0.6 mm thick Scandinavian steel secured with the advanced

GreenCoat RWS Pro coating, which provides exceptional resistance to UV radiation and corrosion. The gutter's edges ended with a front edge bending stiffens and rust-proofs the edge.

Tightness



The combination of the two shapes ensures even better tightness of the gutter fittings, and also improves the sealing force of the gaskets. The exceptional tightness of the system is additionally ensured by the gutter ends with wide asymmetrical gaskets.

The gutter joint holds each pair of the gutter pieces together firmly and tightly,

without a need for additional sealants, and the gutter end with the integral gasket (in the shape of asymmetrical tabs) fits snugly into the gutter's profile, requiring no additional fasteners. You can easily rest the long-armed corners on the supporting brackets, ensuring the right position of the corners relative to the gutter line.

Brand



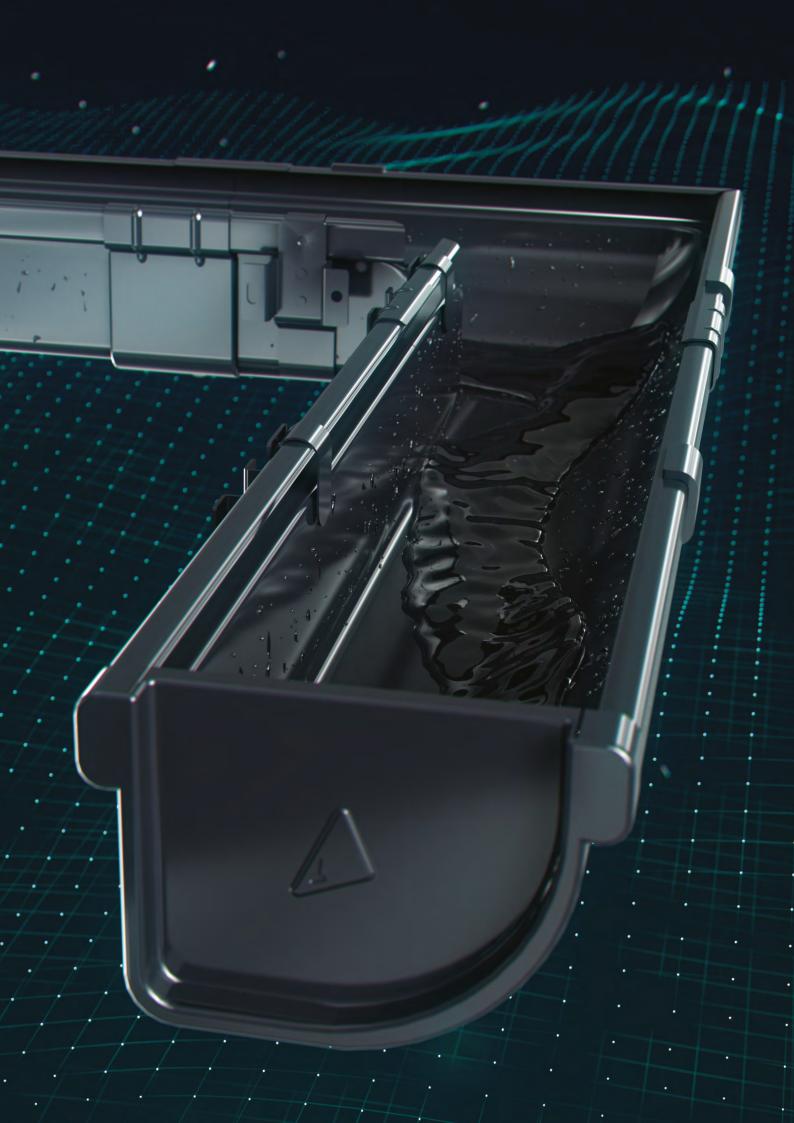
The branded components of the system include gutter ends and pipe holders. The components carrying the brand's logo complement the stylish look of the whole.



The pioneer

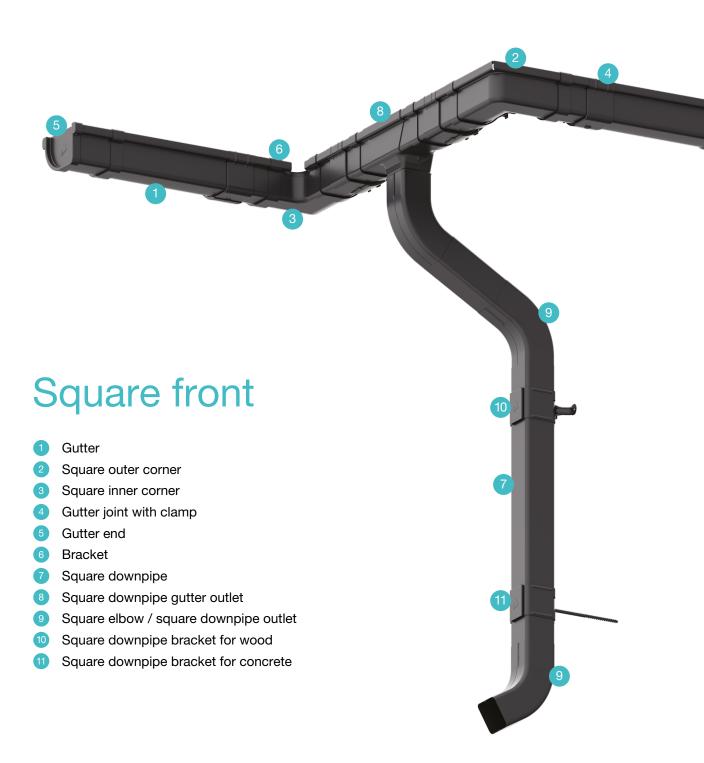
This innovative system, combining the round with the square, is the first of its kind on the market. In addition to the innovative approach to the style, it offers a number of functional benefits. This single solution building on the two geometric figures allows you to choose from among components of the conventional half-round systems and

the increasingly popular square forms. The system components, including the gutter sections, corners, jointsandgutter ends, are mutually exchangeable regardless of the chosen shape or direction of assembly.



Components of the Siba Tech deep gutter system



























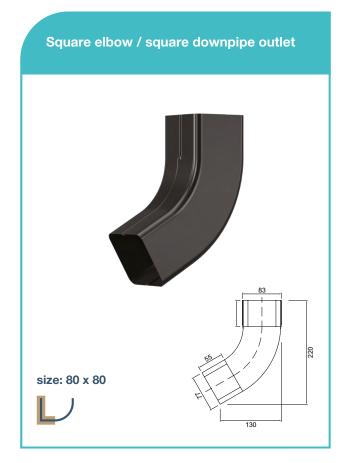






































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