


Drawing nr.	Contents of drawing
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SP2B-PIR-ENERGY-H03-EN	Horizontal installation, Plinth detail
SP2B-PIR-ENERGY-H04-EN	Horizontal installation, Plinth detail
SP2B-PIR-ENERGY-H05-EN	Horizontal installation, Joints between panels
SP2B-PIR-ENERGY-H06-EN	Horizontal installation, Joints between panels
SP2B-PIR-ENERGY-H07-EN	Horizontal installation, Joints between panels
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SP2B-PIR-ENERGY-H15-EN	Cantilever eaves / Vapor barrier, plastic membrane / Hollow core slab
SP2B-PIR-ENERGY-H16-EN	Cantilever eaves / Vapor barrier, plastic membrane / Wood element
SP2B-PIR-ENERGY-H17-EN	Cantilever eaves / Vapor barrier, bitumen membrane / Load-bearing sheet
SP2B-PIR-ENERGY-H18-EN	Cantilever eaves / Vapor barrier, bitumen membrane / Hollow core slab
SP2B-PIR-ENERGY-H19-EN	Round pass-through / Vapor barrier, plastic membrane / Load-bearing sheet
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SP2B-PIR-ENERGY-H22-EN	Round pass-through / Vapor barrier, bitumen membrane / Hollow core slab
SP2B-PIR-ENERGY-H23-EN	Smoke hatch / Vapor barrier, plastic membrane / Load-bearing sheet
SP2B-PIR-ENERGY-H24-EN	Smoke hatch / Vapor barrier, plastic membrane / Hollow core slab
SP2B-PIR-ENERGY-H25-EN	Smoke hatch / Vapor barrier, bitumen membrane / Load-bearing sheet
SP2B-PIR-ENERGY-H26-EN	Smoke hatch / Vapor barrier, bitumen membrane / Hollow core slab

City sector	Block	Site/Reg. nr.	File nr.
Building type	Drawing type		
Building, Name and address	Contents of drawing		Nr.
 <p>Ruukki Construction Oy Vimpelintie 661 FI - 62900 ALAJÄRVI FINLAND</p> <p>tel +358 2059 127 fax +358 2059 27700 www.ruukki.com</p>	Sandwich panel SP2B PIR ENERGY PRINCIPLE DETAIL DRAWINGS External walls (26 pcs)		Scale
	Date 07.01.2022	Designer	Work nr.
Drawn by Ruukki	Checked	Work nr.	Drw. nr. Rev.



Contents of drawing

Sandwich panel SP2B PIR ENERGY
Accessory numbers in details

Date 15.06.2011	Rev. date 30.11.2021	Work nr.	Drawing nr. SP2B-PIR-ENERGY-00-EN
Drawn by Ruukki	Rev.		
Scale	Building		File nr.

SANDWICH PANELS

001. Sandwich panel SP2B PIR ENERGY 40-110

321. Elastic sealant

325. Elastic sealant during installation

FLASHINGS

100. Standard purlins and starter tracks

327. Elastic polyurethane, eg. Illbruck FM330 or FM637

101-109. Purlins and other $t \geq 2$ mm fastening flashings

328. Elastic sealant

111-119. Plinth flashings

332. PU foam

121-124. Internal flashings

ADDITIONAL

131-159. Vertical seam-, external- and internal corner flashings

351. Z-Profile

161-179. Eave flashings

181-194. Window- and door flashings

FASTENERS

201. Self-drilling element screw, washer with sealing

231. Flashing fastener, washer with sealing

232. Flashing fastener, without washer

234. Flat headed flashing fastener

252. Concrete screw panel fastener, washer with sealing

265. Fastener screw to wood, washer with sealing

266. Concrete screw

271. Rivet

SEALANTS AND INSULATIONS

300. Expandable sealing band

301. Plinth sealing expanding

302. Sealing band for flashings

303. Sealing band for frame

307. Joint sealing Nordic

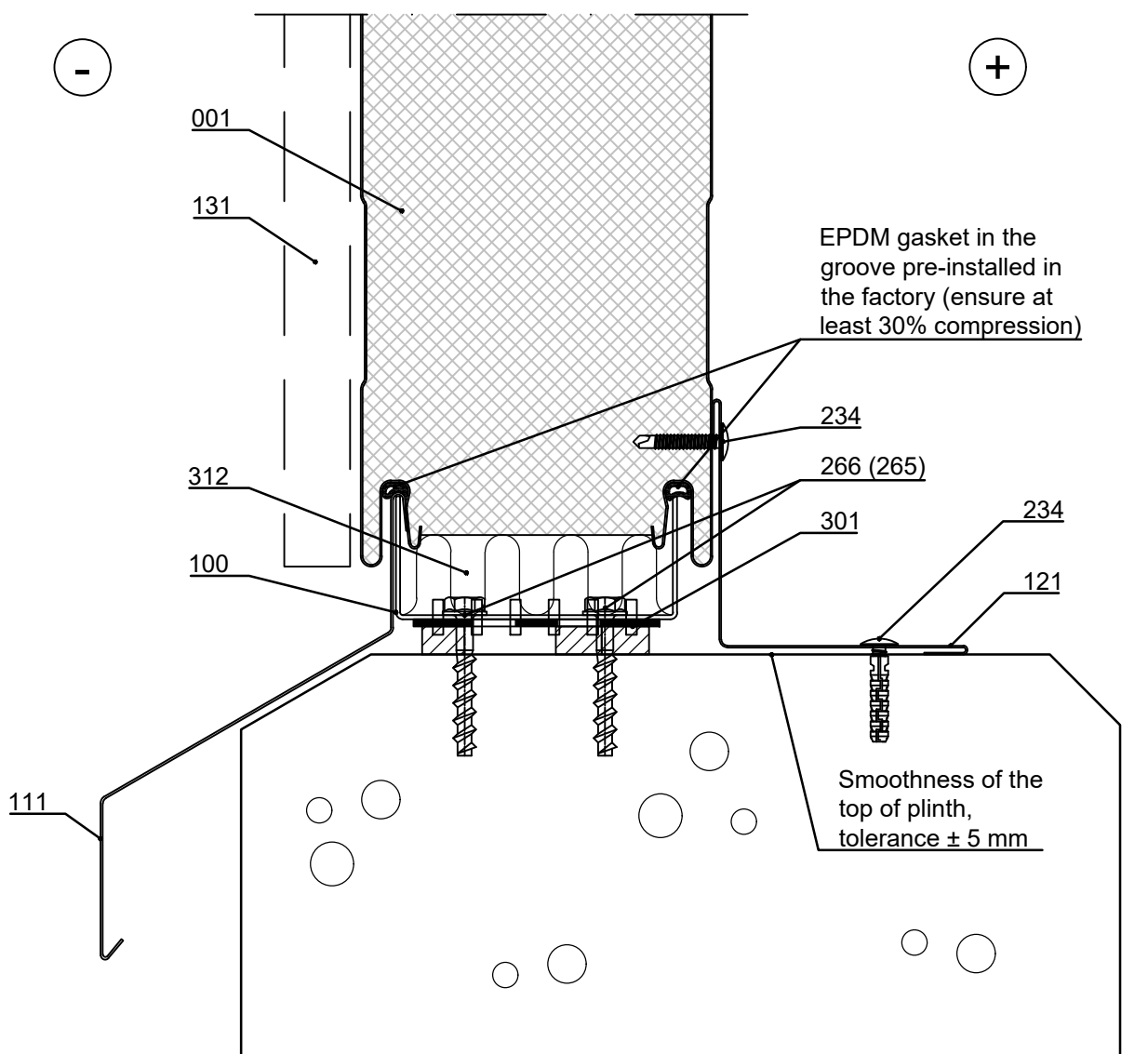
308. Joint sealing corner Nordic

311. Mineral wool

312. Mineral wool band

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Plinth detail
Vertical section, Option 1

Date 15.06.2011	Rev. date 30.11.2021	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H01-EN
Drawn by Ruukki	Rev.		
Scale 1:2	Building		File nr.

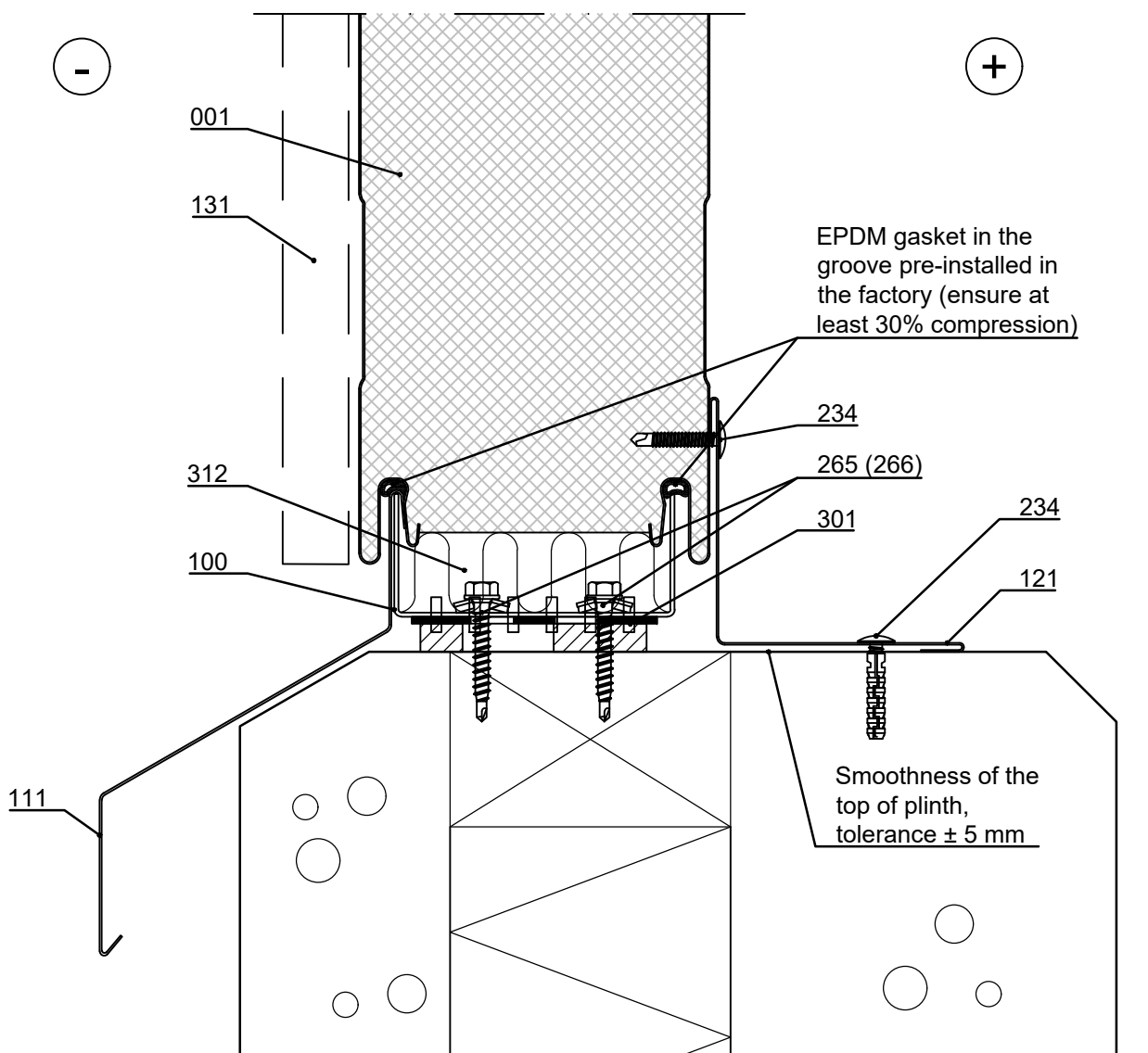


- ☐ 001. Sandwich panel SP2B PIR ENERGY
- ☐ 100. /EA1U___/ Starter track
- ☐ 111. /EA1P3/ Plinth flashing (installed simultaneously with elements)
- ☐ 121. /EA1B05_/ Internal flashing
- ☐ 131. /EA1B16/ Vertical joint flashing
- ☐ 234. Flat head flashing fastener
- ☐ 265. /S3H55042WA4B/ Fastener, wood c/c600
- ☐ 266. Concrete-screw, concrete c/c600
- ☐ 301. /EA3PSE/ Plinth sealing expanding (wider sealing on internal side)
- ☐ 312. /EAWS___/ Mineral wool band

☒ Ruukki's delivery

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Plinth detail
Vertical section, Option 2

Date 15.06.2011	Rev. date 30.11.2021	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H02-EN
Drawn by Ruukki	Rev.		
Scale 1:2	Building		File nr.

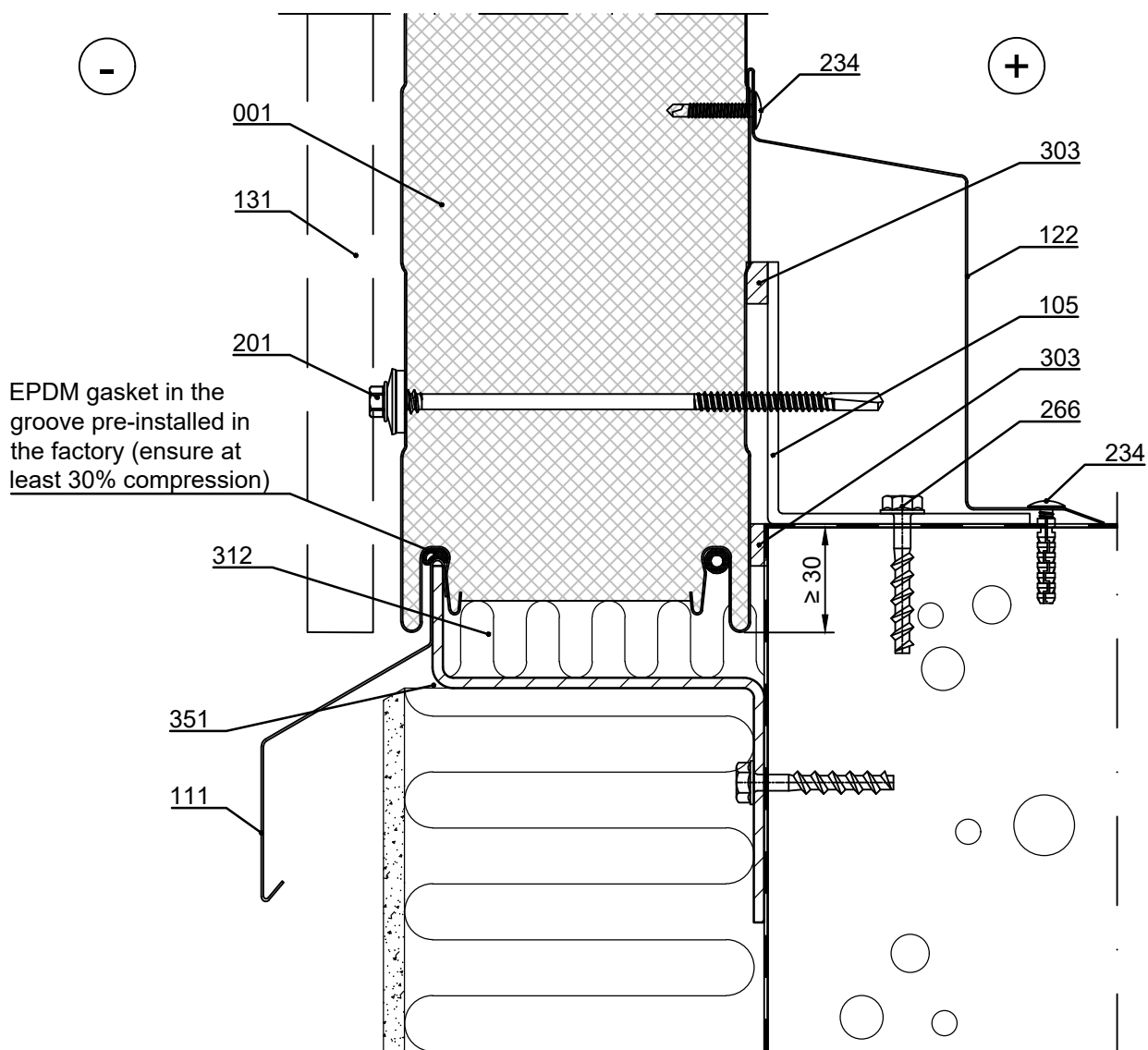


- ☐ 001. Sandwich panel SP2B PIR ENERGY
- ☐ 100. /EA1U___/ Starter track
- ☐ 111. /EA1P3/ Plinth flashing (installed simultaneously with elements)
- ☐ 121. /EA1B05_/ Internal flashing
- ☐ 131. /EA1B16/ Vertical joint flashing
- ☐ 234. Flat head flashing fastener
- ☐ 265. /S3H55042WA4B/ Fastener, wood c/c600
- ☐ 266. Concrete-screw, concrete c/c600
- ☐ 301. /EA3PSE/ Plinth sealing expanding (wider sealing on internal side)
- ☐ 312. /EAWS___/ Mineral wool band

☒ Ruukki's delivery

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Plinth detail
Vertical section, Option 3

Date 15.06.2011	Rev. date 30.11.2021	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H03-EN
Drawn by Ruukki	Rev.		
Scale 1:2	Building		File nr.



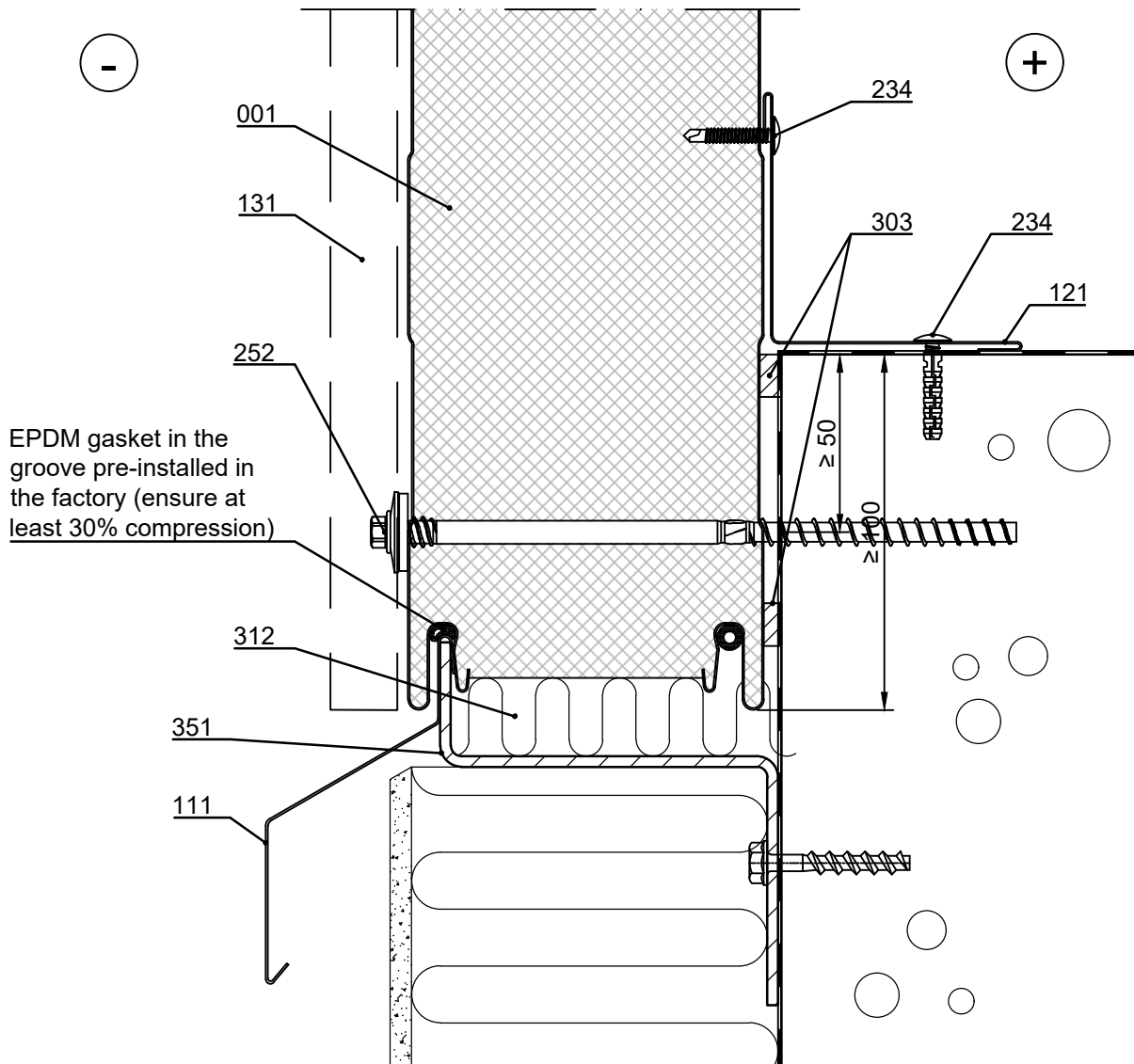
- ☐ 001. Sandwich panel SP2B PIR ENERGY
- ☐ 105. /EA1L7530ZN/ Support L-purlin, (t=3mm)
- ☐ 111. /EA1P3/ Plinth flashing
(installed simultaneously with elements)
- ☐ 122. /EA1B02_ / Internal flashing
- ☐ 131. /EA1B16/ Vertical joint flashing
- ☐ 201. Self-drilling element screw, washer with sealing

- ☐ 234. Flat head flashing fastener
- ☐ 266. Concrete-screw, concrete c/c600
- ☐ 303. /EA3SS1210/ Sealing strip
- ☐ 312. /EAWS___/ Mineral wool band
- ☐ 351. Z-Profile (stainless steel), continuous
acc. to project

☒ Ruukki's delivery

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Plinth detail
Vertical section, Option 4

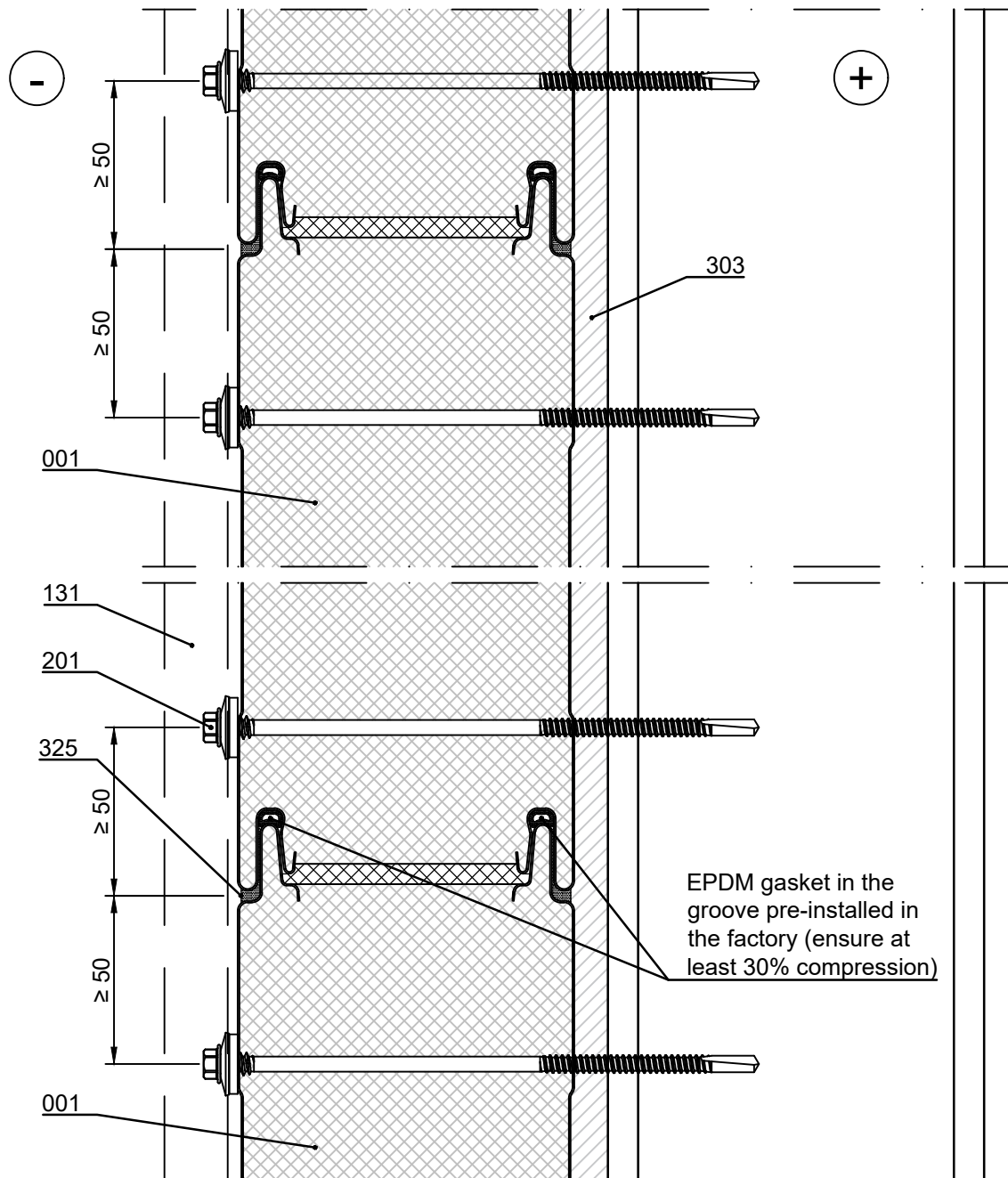
Date 15.06.2011	Rev. date 30.11.2021	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H04-EN
Drawn by Ruukki	Rev.		
Scale 1:2	Building		File nr.



- ☐ 001. Sandwich panel SP2B PIR ENERGY
- ☐ 111. /EA1P3/ Plinth flashing
(installed simultaneously with elements)
- ☐ 121. /EA1B05_ / Internal flashing
- ☐ 131. /EA1B16/ Vertical joint flashing
- ☐ 234. Flat head flashing fastener
- ☐ 252. Concrete screw panel fastener,
washer with sealing
- ☐ 303. /EA3SS1210/ Sealing strip
- ☐ 312. /EAWS_ / Mineral wool band
- ☐ 351. Z-Profile (stainless steel), continuous
acc. to project

☒ Ruukki's delivery

Date 15.06.2011	Rev. date 30.11.2021	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H05-EN
Drawn by Ruukki	Rev.		
Scale 1:2	Building		File nr.

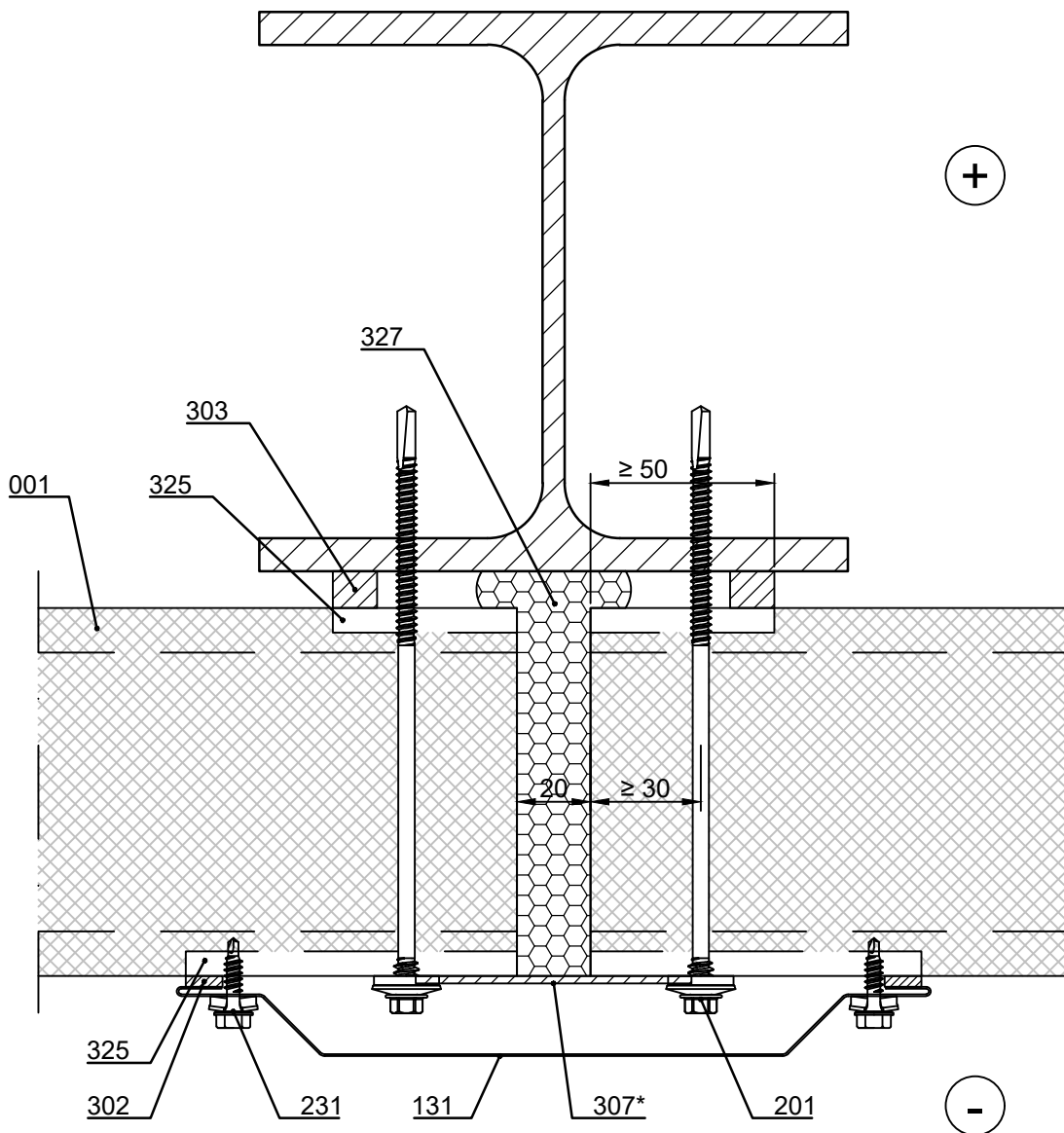


- ☐ 001. Sandwich panel SP2B PIR ENERGY
- ☐ 131. /EA1B16/ Vertical joint flashing
- ☐ 201. Self-drilling element screw, washer with sealing
- ☒ Ruukki's delivery

- ☐ 303. /EA3SS1210/ Sealing strip
- ☐ 325. /EA3SM310___/ Elastic sealant during inst. to outer female groove in length equivalent to vertical joint flashing width and to inner female groove from panel end to sealing strip (303)

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Joints between panels
Horizontal section

Date 15.06.2011	Rev. date 30.11.2021	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H06-EN
Drawn by Ruukki	Rev.		
Scale 1:2	Building		File nr.

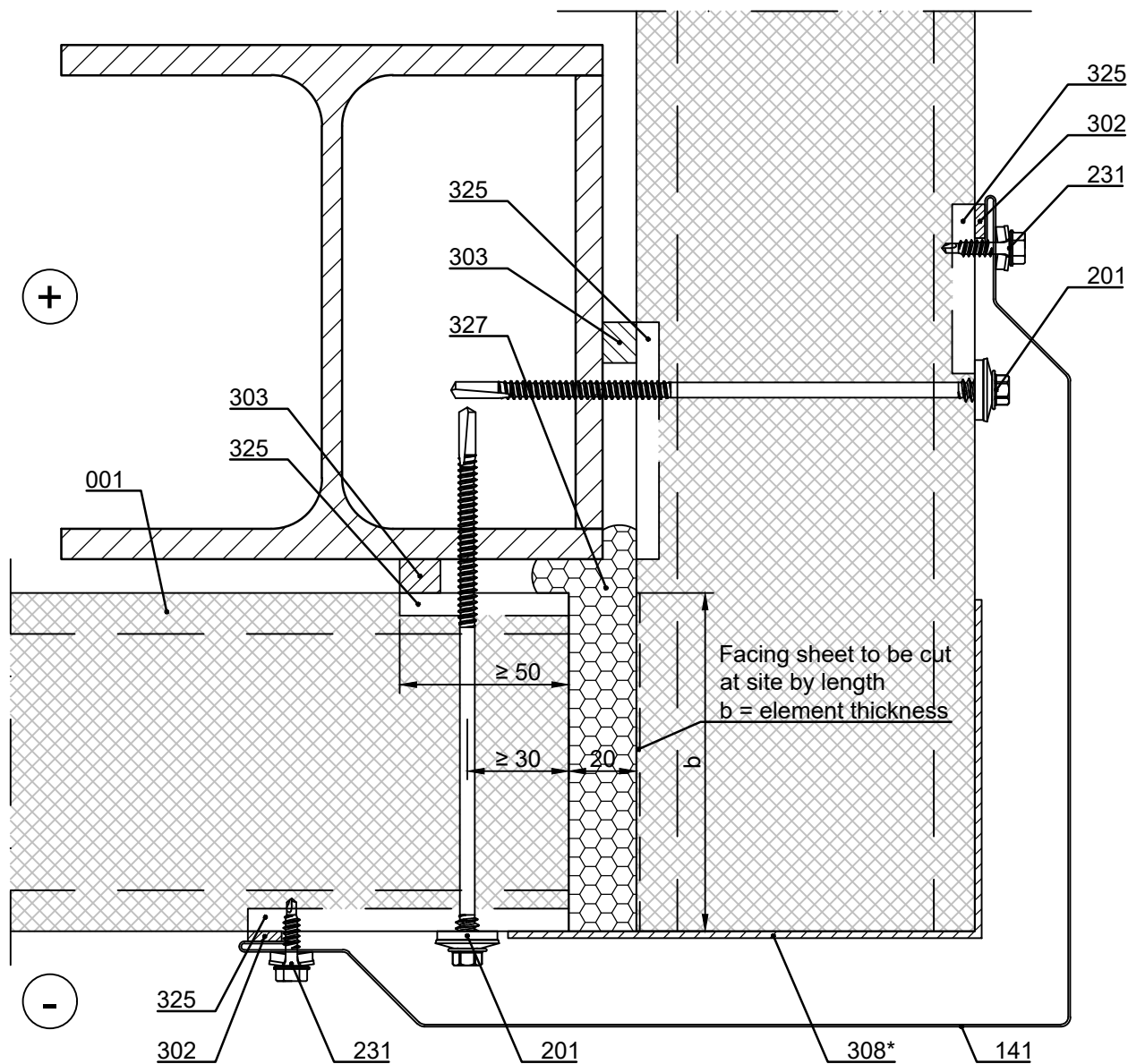


- ☐ 001. Sandwich panel SP2B PIR ENERGY
- ☐ 131. /EA1B16/ Vertical joint flashing
- ☐ 201. Self-drilling element screw, washer with sealing
- ☐ 231. Flashing fastener, washer with sealing
- ☐ 302. /EA3SS410/ Sealing strip
/EA3SS510/ Sealing band EPDM for flashing
(for demanding climate conditions e.g. coastal areas)
- ☐ 303. /EA3SS1210/ Sealing strip
- ☐ 307*. /EA3JSN7525/ Joint sealing Nordic
(recommended to assure tightness)
- ☐ 325. /EA3SM310___/ Elastic sealant during inst.
to outer female groove in length equivalent to
vertical joint flashing width and to inner female
groove from panel end to sealing
- ☐ 327. /EA6FM330/ Elastic polyurethane foam

☒ Ruukki's delivery

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Joints between panels
Horizontal section

Date 15.06.2011	Rev. date 30.11.2021	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H07-EN
Drawn by Ruukki	Rev.		
Scale 1:2	Building		File nr.



- ☐ 001. Sandwich panel SP2B PIR ENERGY
- ☐ 141. /EA1B28___/ External corner flashing,
- ☐ 201. Self-drilling element screw, washer with sealing
- ☐ 231. Flashing fastener, washer with sealing
- ☐ 302. /EA3SS410/ Sealing strip
/EA3SS510/ Sealing band EPDM for flashing
(for demanding climate conditions e.g. coastal areas)
- ☒ Ruukki's delivery
- ☐ 303. /EA3SS1210/ Sealing strip
- ☐ 308*. /EA3JSCN37025/ Joint sealing corner Nordic
(recommended to assure tightness)
- ☐ 325. /EA3SM310___/ Elastic sealant during inst.
to outer female groove in length equivalent to
vertical joint flashing width and to inner female
groove from panel end to sealing
- ☐ 327. /EA6FM330/ Elastic polyurethane foam

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Window joint
Horizontal section

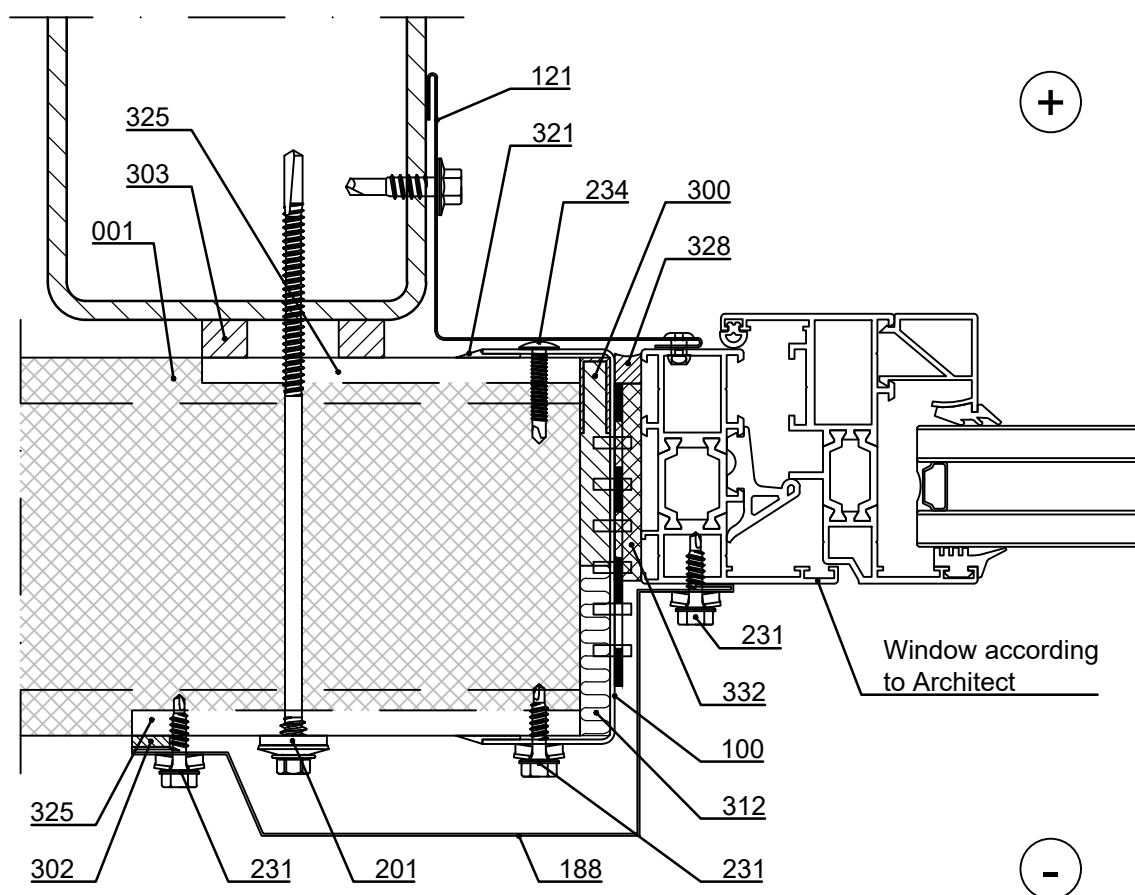
Date 15.06.2011	Rev. date 30.11.2021	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H08-EN
Drawn by Ruukki	Rev.		
Scale 1:2	Building		File nr.

Note! Openings must be taken into account in dimensioning of elements.

Note! When thermal purlin (window purlin, for example) is used around the opening, the thermal holes of the purlin must be sealed with tape (aluminium tape, for example) from the inside of the purlin to ensure tightness of the purlin.

Note! Remember to seal the grooves of the elements joining the window during the installation with elastic sealant to outer female groove to length equivalent to vertical joint flashing width.

Supporting structures, if necessary, according to structural designer.



- | | |
|--|--|
| <input type="checkbox"/> 001. Sandwich panel SP2B PIR ENERGY | <input type="checkbox"/> 302. /EA3SS410/ Sealing strip |
| <input type="checkbox"/> 100. /EA1W___/ Window purlin | <input type="checkbox"/> /EA3SS510/ Sealing band EPDM for flashing |
| <input type="checkbox"/> 121. /EA1B05_/ Internal flashing | (for demanding climate conditions e.g. coastal areas) |
| <input type="checkbox"/> 188. Cover flashing, t = 0.6 mm, acc. to project | <input type="checkbox"/> 303. /EA3SS1210/ Sealing strip |
| <input type="checkbox"/> 201. Self-drilling element screw, washer with sealing | <input type="checkbox"/> 312. /EAWS___/ Mineral wool band |
| <input type="checkbox"/> 231. Flashing fastener, washer with sealing | <input type="checkbox"/> 321. /EA3SM310___/ Elastic sealant |
| <input type="checkbox"/> 234. Flat head flashing fastener | <input type="checkbox"/> 325. /EA3SM310___/ Elastic sealant during inst. |
| <input type="checkbox"/> 300. /EA3SWE54318/ Expandable sealing band | to outer and inner female grooves |
| (plastic tape facing inside) | <input type="checkbox"/> 328. Elastic sealant |
| <input checked="" type="checkbox"/> Ruukki's delivery | <input type="checkbox"/> 332. PU foam |

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Window joint
Vertical section

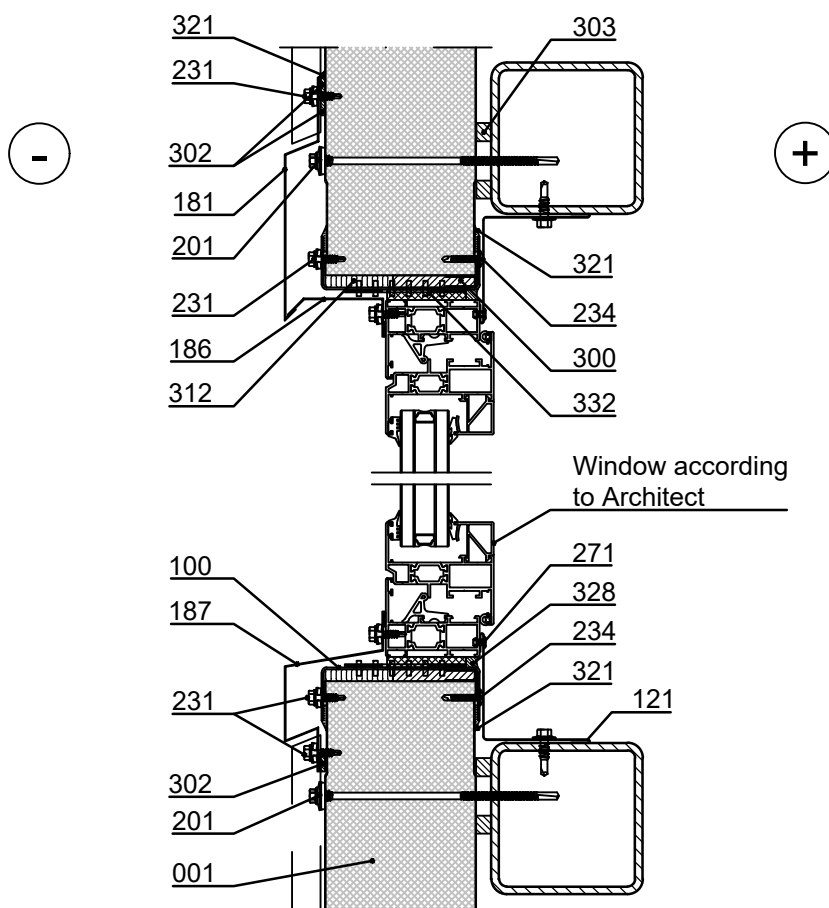
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Drawn by Ruukki	Rev.		
Scale 1:5	Building		File nr.

Note! Openings must be taken into account in dimensioning of elements.

Note! When thermal purlin (window purlin, for example) is used around the opening, the thermal holes of the purlin must be sealed with tape (aluminium tape, for example) from the inside of the purlin to ensure tightness of the purlin.

Note! Remember to seal the grooves of the elements joining the window during the installation with elastic sealant to outer female groove to length equivalent to vertical joint flashing width.

Supporting structures, if necessary, according to structural designer.



- | | |
|--|--|
| <input type="checkbox"/> 001. Sandwich panel SP2B PIR ENERGY | <input type="checkbox"/> 300. /EA3SWE54318/ Expandable sealing band (plastic tape facing inside) |
| <input type="checkbox"/> 100. /EA1W___/ Window purlin | <input type="checkbox"/> 302. /EA3SS410/ Sealing strip /EA3SS510/ Sealing band EPDM for flashing (for demanding climate conditions e.g. coastal areas) |
| <input type="checkbox"/> 121. /EA1B05_/ Internal flashing | <input type="checkbox"/> 303. /EA3SS1210/ Sealing strip |
| <input type="checkbox"/> 181. Drip flashing, t = 0.6 mm, according to project | <input type="checkbox"/> 312. /EAWS___/ Mineral wool band |
| <input type="checkbox"/> 186. Support- / cover flashing, t = 0.6 mm, acc. to project | <input type="checkbox"/> 321. /EA3SM310___/ Elastic sealant |
| <input type="checkbox"/> 187. External window flashing, t = 0.6 mm, acc. to project | <input type="checkbox"/> 328. Elastic sealant |
| <input type="checkbox"/> 201. Self-drilling element screw, washer with sealing | <input type="checkbox"/> 332. PU foam |
| <input type="checkbox"/> 231. Flashing fastener, washer with sealing | |
| <input type="checkbox"/> 234. Flat head flashing fastener | |
| <input type="checkbox"/> 271. Rivet | |
| <input checked="" type="checkbox"/> Ruukki's delivery | |

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Parapet, end eaves
Vertical section

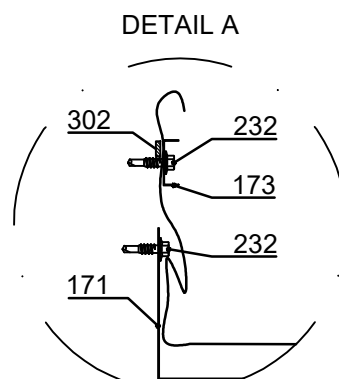
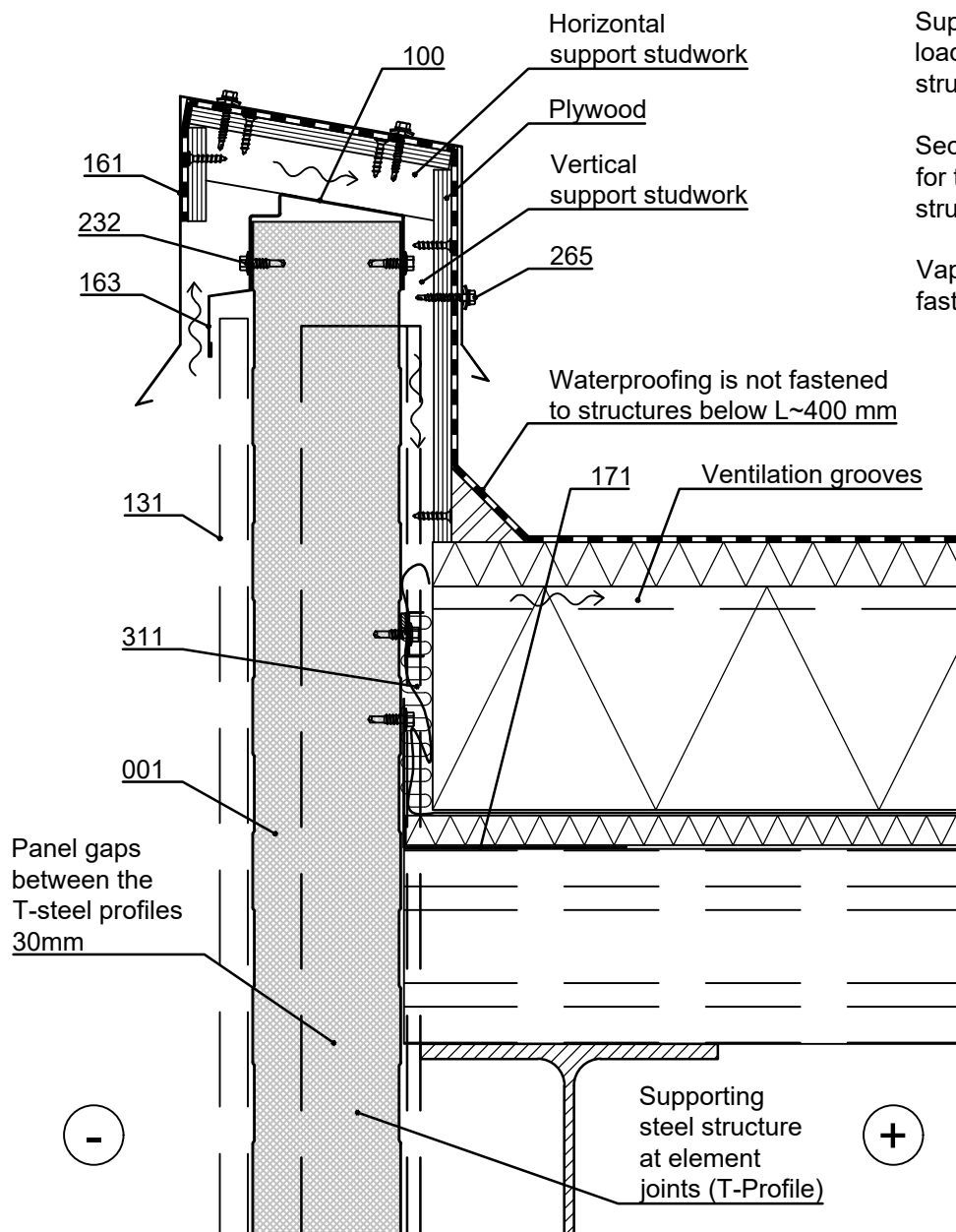
Date 15.06.2011	Rev. date 30.11.2021	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H10-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building		File nr.

Insulation thickness is dimensioned according to project.

Supports and fastening of load-bearing sheet according to structural designer.

Secondary steel supports (T-steel) for the element according to structural designer.

Vapour barrier and insulation support fastening, see Detail A



- ☐ 001. Sandwich panel SP2B PIR ENERGY
- ☐ 100. /EA1EP___/ Purlin
- ☐ 131. /EA1B16/ Vertical joint flashing
- ☐ 161. Eave flashing, t = 0.6 mm, according to project
- ☐ 163. Storm flashing, t = 0.6 mm, according to project
- ☐ 171. Insulation support flashing, t = 0.6 mm

- ☐ 173. U-flashing to vapour barrier fastening, t = 0.6 mm, according to project
- ☐ 232. Flashing fastener, without washer
- ☐ 265. Fastener screw to wood, washer with sealing
- ☐ 302. /EA3SS410/ Sealing, between panel and vapour barrier
- ☐ 311. /EAWS5657850/ Mineral wool

☒ Ruukki's delivery

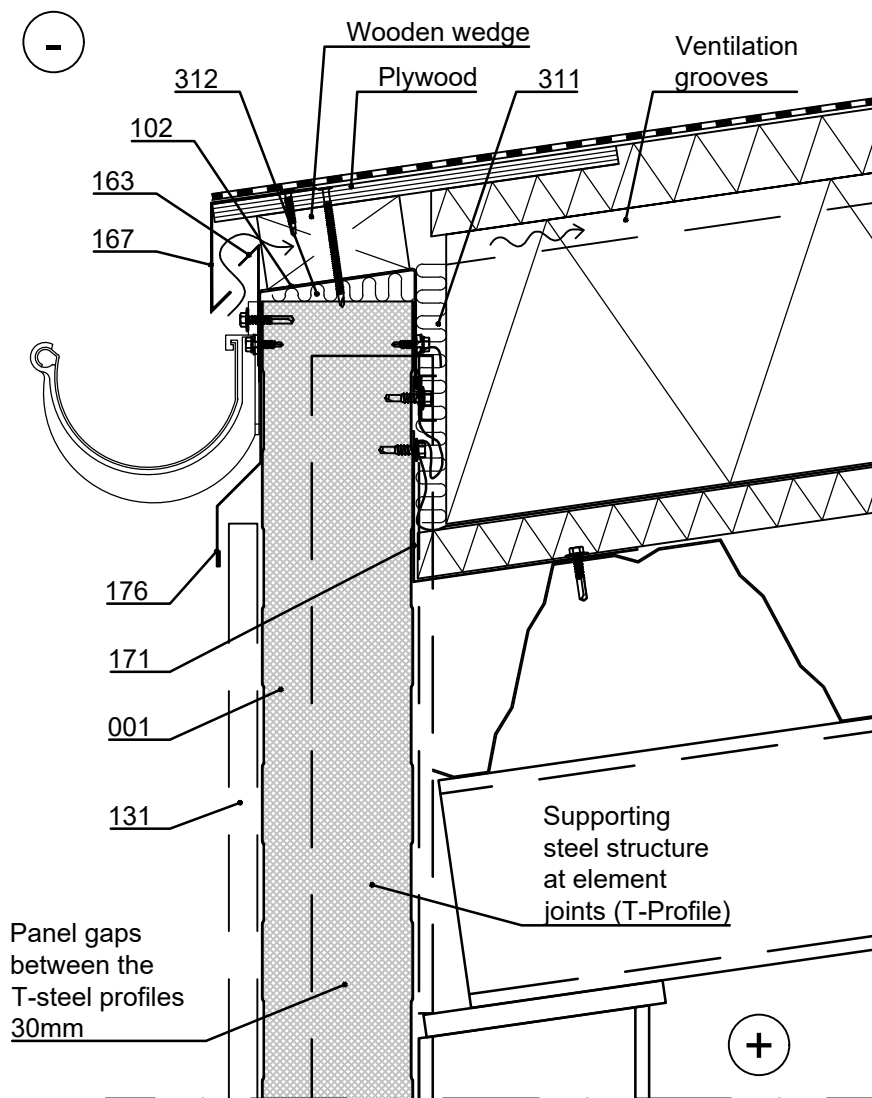
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Drawn by Ruukki	Rev.		
Scale 1:5	Building		File nr.

Insulation thickness is dimensioned according to project.

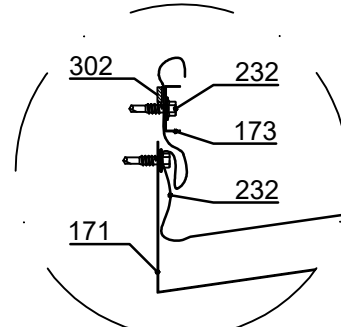
Supports and fastening of load-bearing sheet according to structural designer.

Secondary steel supports (T-steel) for the element according to structural designer.

Vapour barrier and insulation support fastening, see Detail A



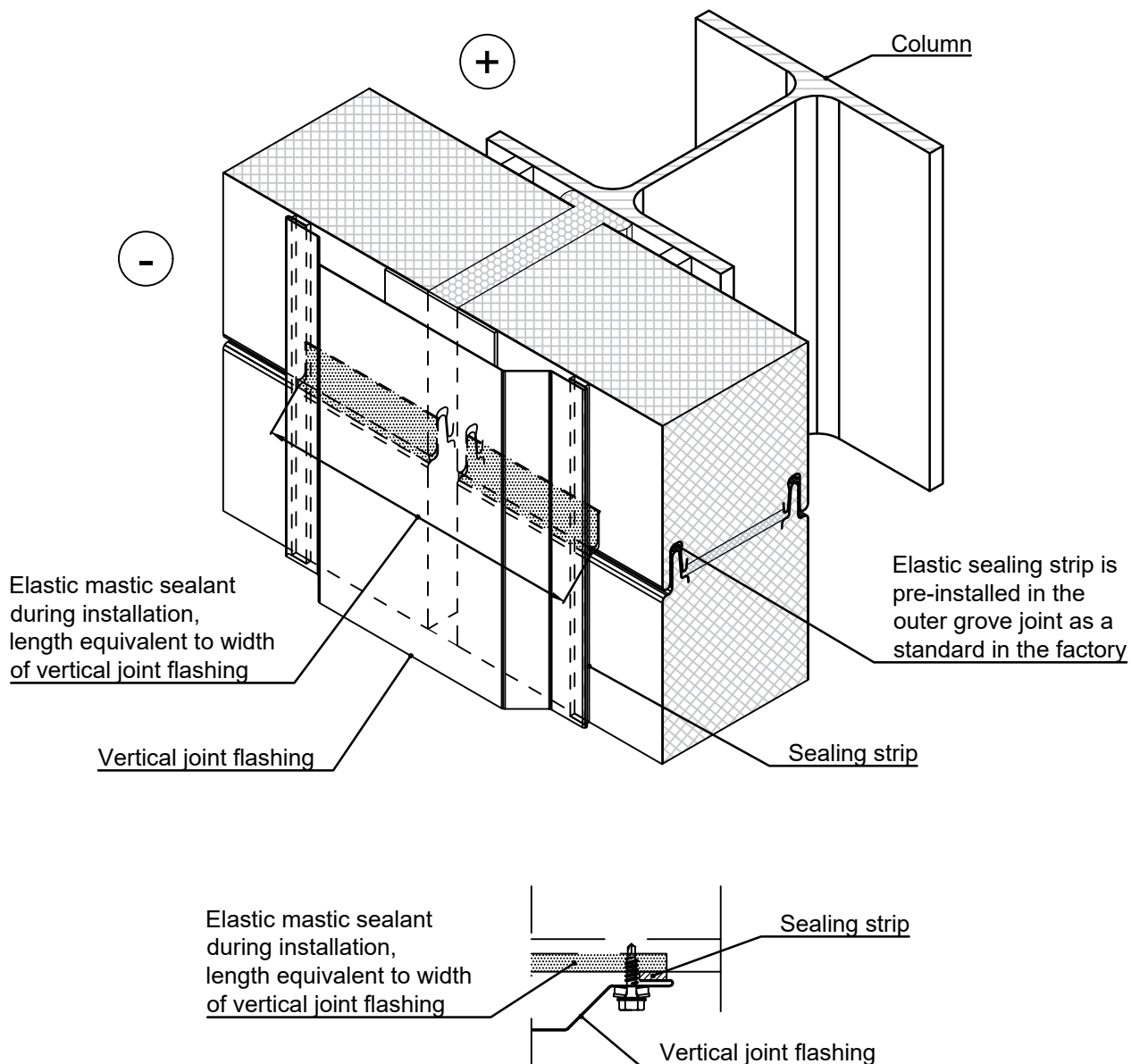
DETAIL A



- | | |
|--|--|
| <input type="checkbox"/> 001. Sandwich panel SP2B PIR ENERGY | <input type="checkbox"/> 176. Storm flashing, t = 0.6 mm, according to project |
| <input type="checkbox"/> 102. /EA1B20___/ Purlin | <input type="checkbox"/> 232. Flashing fastener, without washer |
| <input type="checkbox"/> 131. /EA1B16/ Vertical joint flashing | <input type="checkbox"/> 302. /EA3SS410/ Sealing, between panel and vapour barrier |
| <input type="checkbox"/> 163. Storm flashing, t = 0.6 mm, according to project | <input type="checkbox"/> 311. /EAWS5657850/ Mineral wool |
| <input type="checkbox"/> 167. Eave flashing, t = 1.0 mm, according to project | <input type="checkbox"/> 312. /EAWS___/ Mineral wool band |
| <input type="checkbox"/> 171. Insulation support flashing, t = 0.6 mm | |
| <input type="checkbox"/> 173. U-flashing to vapour barrier fastening, t = 0.6 mm, according to project | |

☒ Ruukki's delivery

Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H12-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building		File nr.



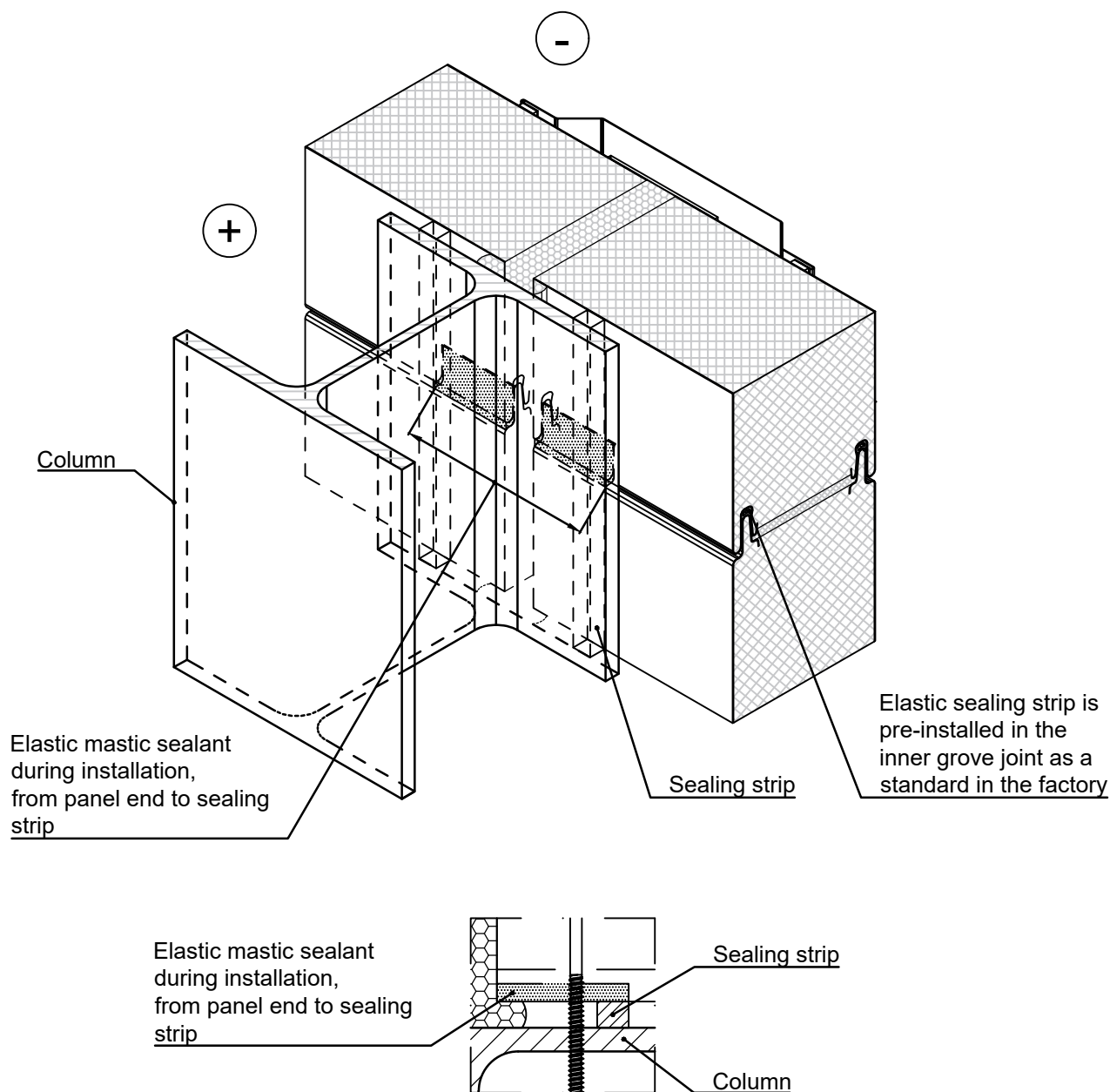
Horizontal installation:

Elastic mastic sealant during installation to outer female groove in length equivalent to width of vertical joint flashing and to inner female groove from panel end to sealing. It is important that the groove is completely filled with mastic sealant, i.e. it must be applied before interlocking the joint.

Vertical installation:

Elastic mastic sealant during installation to outer female groove in full length of panel and inner female groove 60 mm in length. It is important that the groove is completely filled with mastic sealant, i.e. it must be applied before interlocking the joint.

Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H13-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building		File nr.



Horizontal installation:

Elastic mastic sealant during installation to outer female groove in length equivalent to width of vertical joint flashing and to inner female groove from panel end to sealing. It is important that the groove is completely filled with mastic sealant, i.e. it must be applied before interlocking the joint.

Vertical installation:

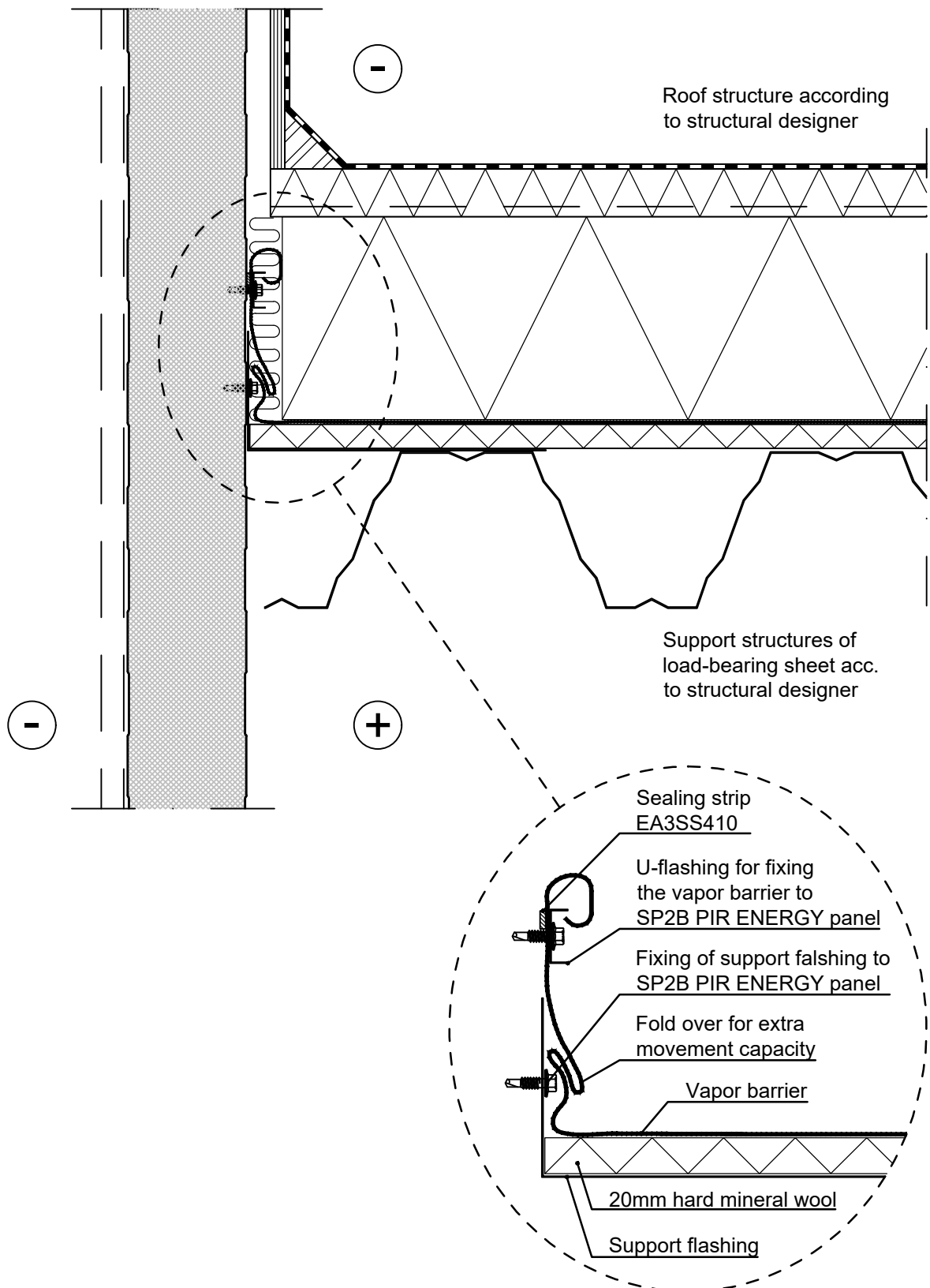
Elastic mastic sealant during installation to outer female groove in full length of panel and inner female groove 60 mm in length. It is important that the groove is completely filled with mastic sealant, i.e. it must be applied before interlocking the joint.



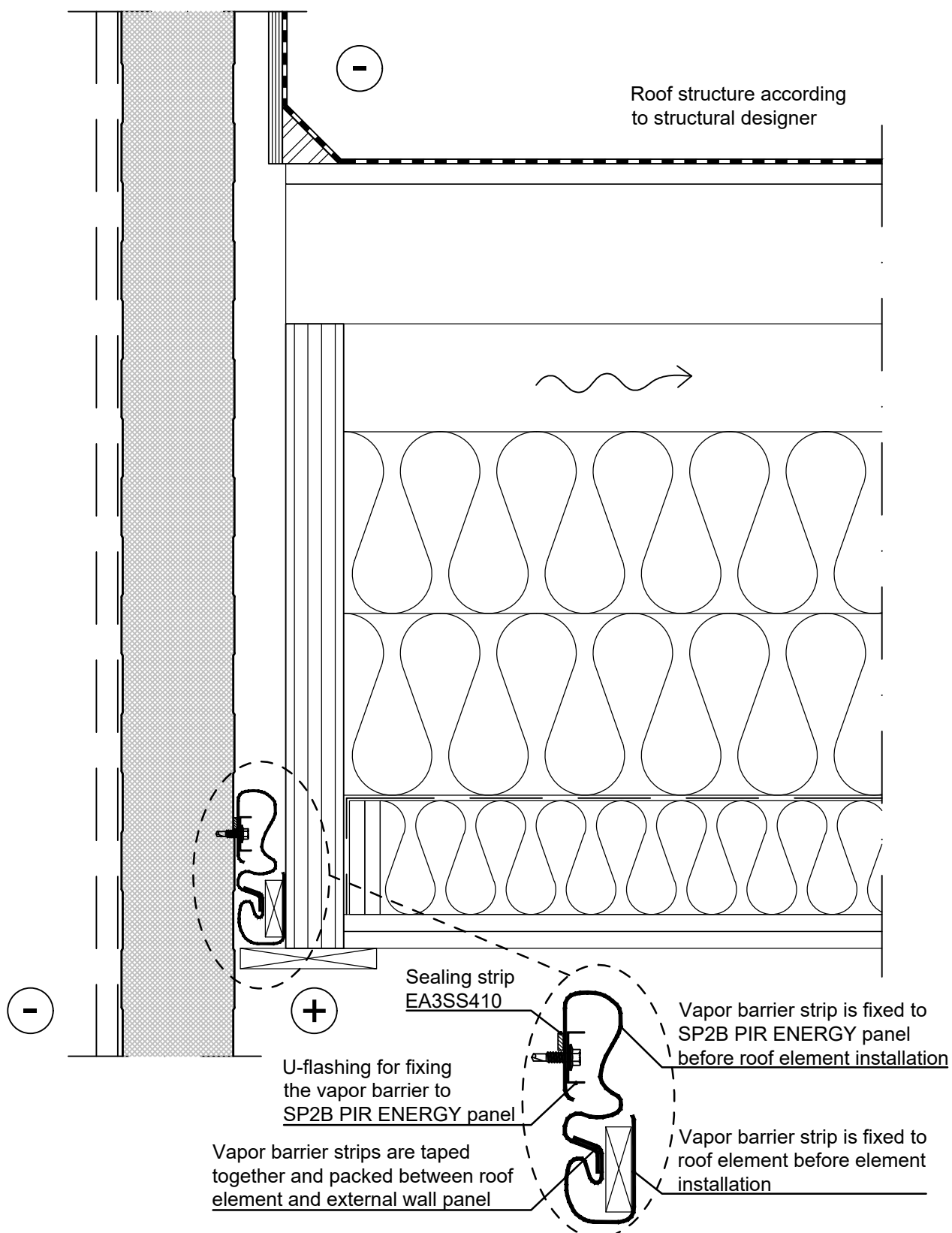
Contents of drawing

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Cantilever eaves
Vapor barrier (plastic) / Load-bearing sheet

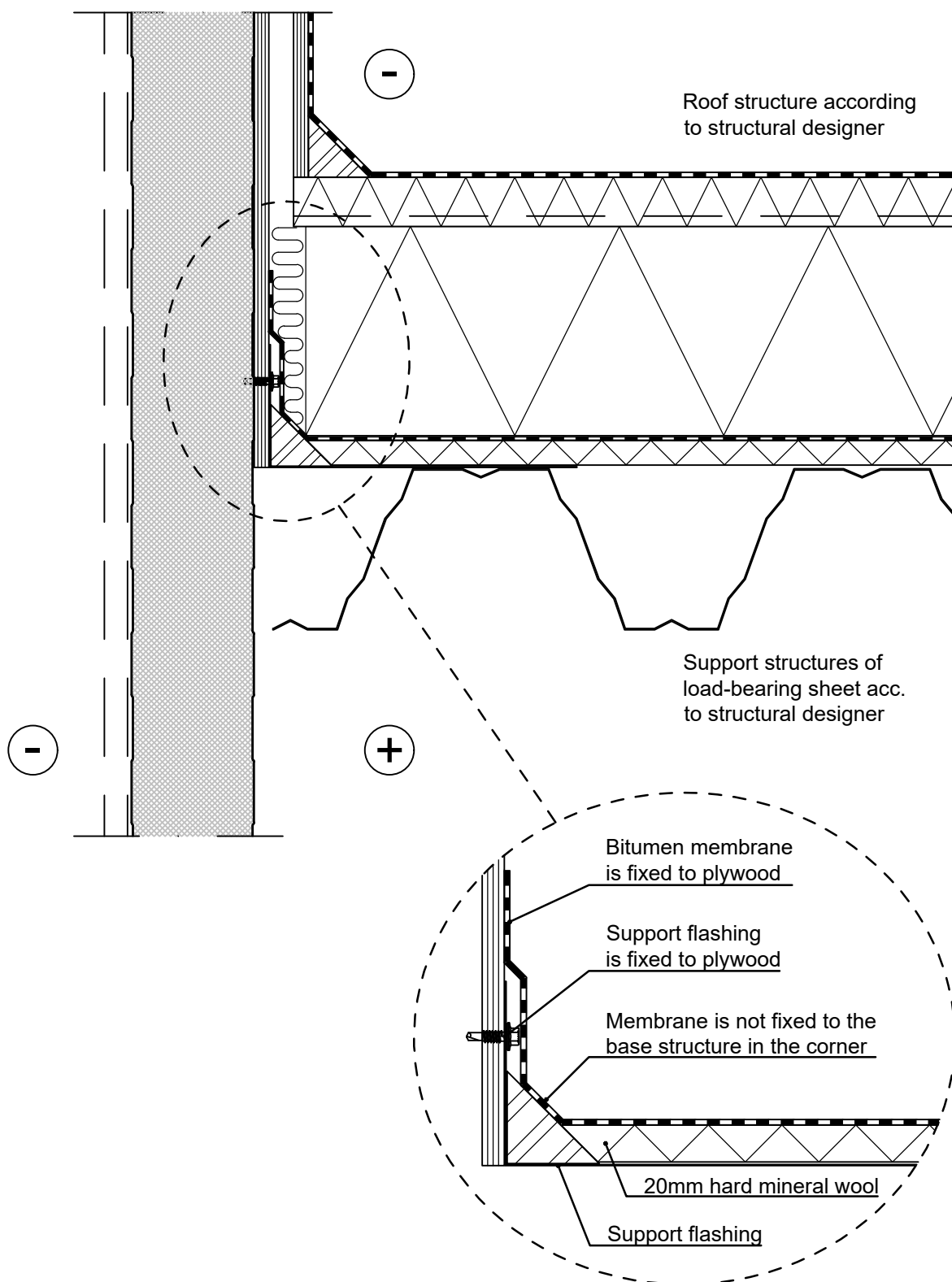
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Drawn by Ruukki	Rev.		
Scale 1:5	Building	File nr.	



Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H16-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building		File nr.



Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H17-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building		File nr.

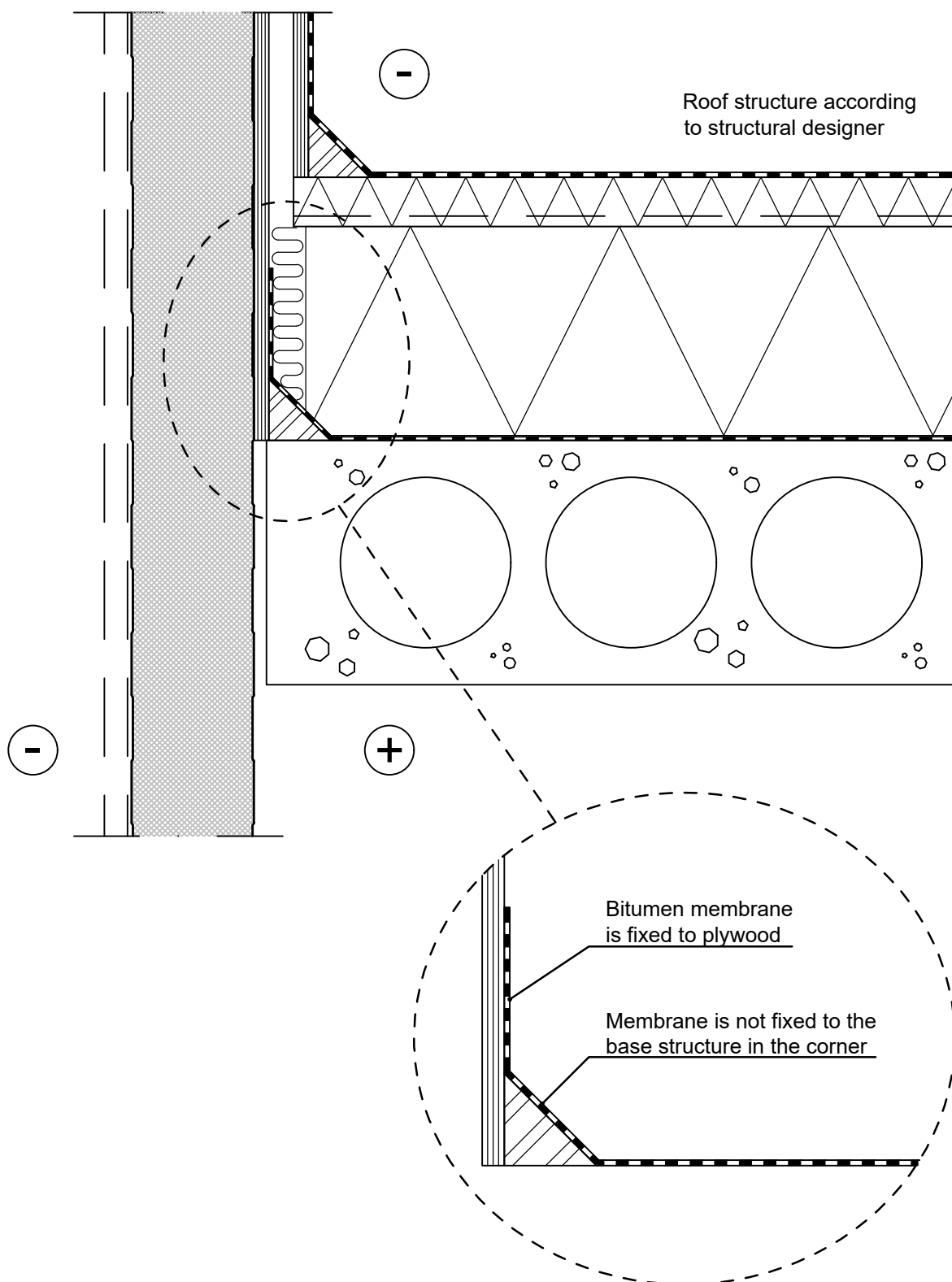




Contents of drawing

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Cantilever eaves
Vapor barrier (bitumen) / Hollow core slab

Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H18-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building	File nr.	

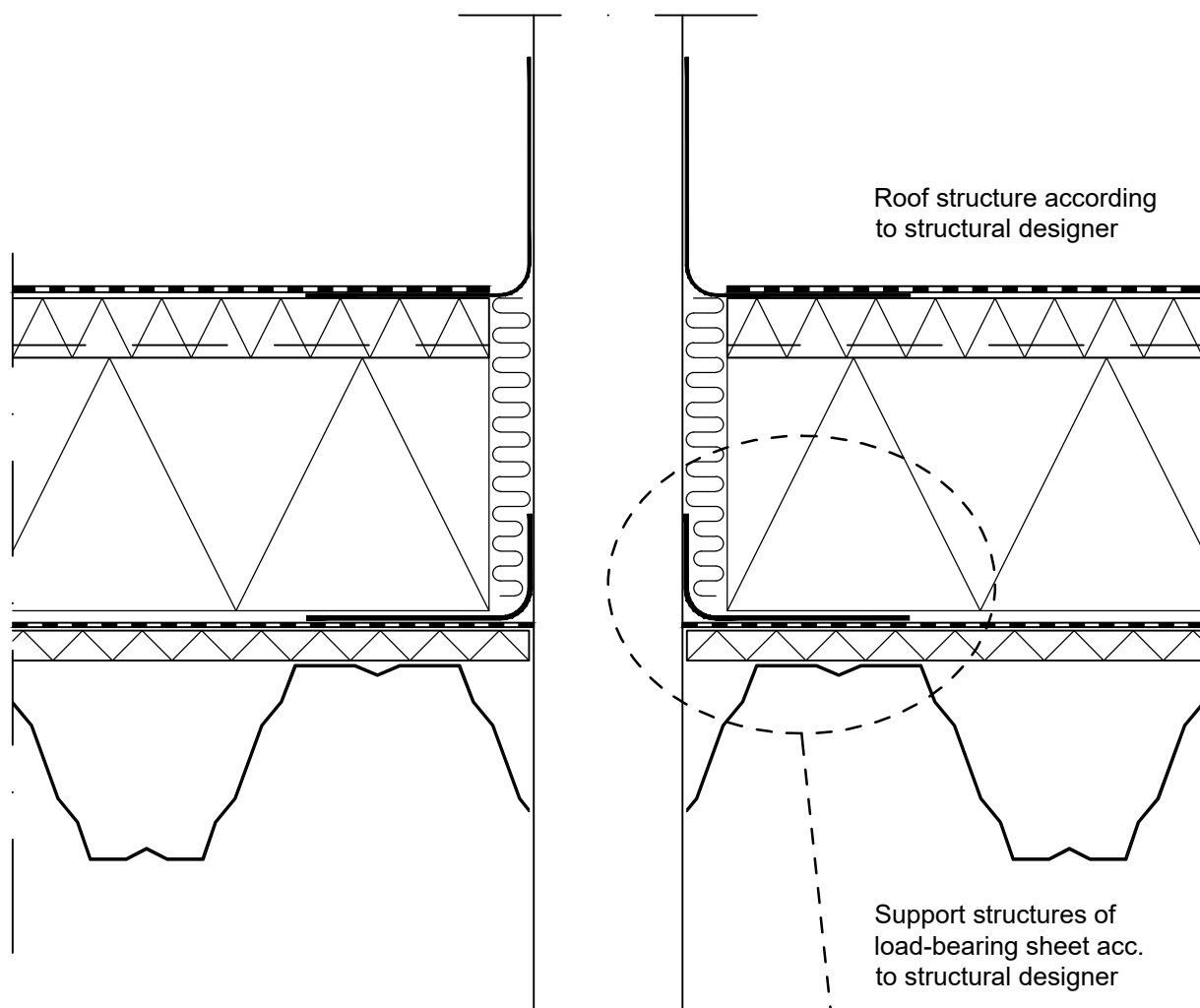




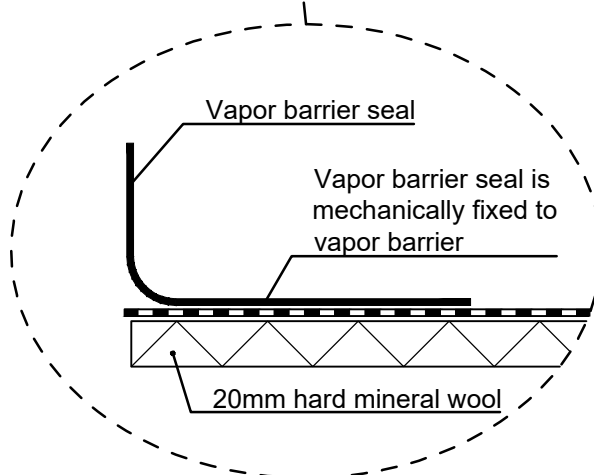
Contents of drawing

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Round pass-through
Vapor barrier (plastic) / Load-bearing sheet

Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H19-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building	File nr.	



The hole in the vapor barrier is cut smaller than pass-through

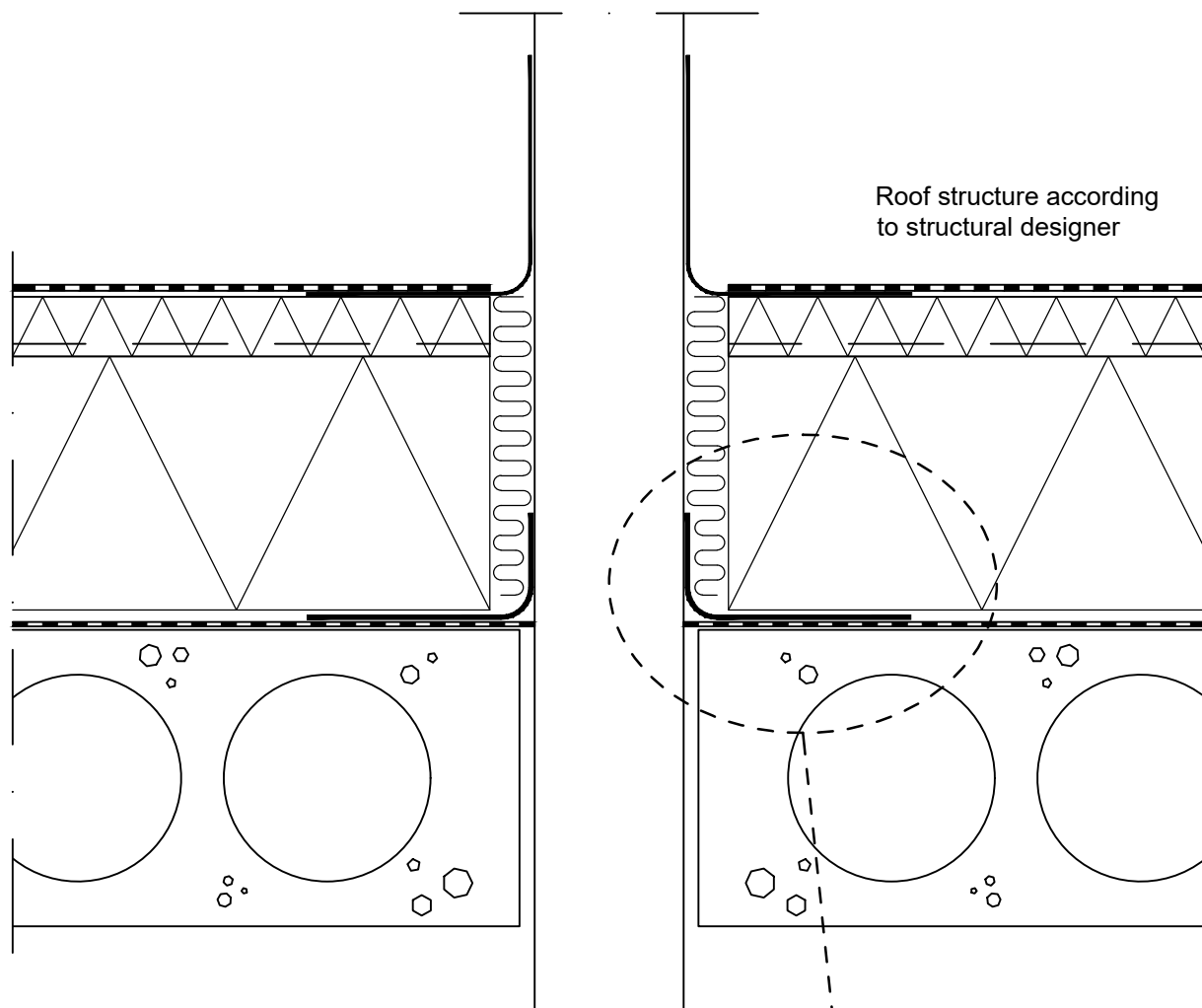




Contents of drawing

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Round pass-through
Vapor barrier (plastic) / Hollow core slab

Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H20-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building	File nr.	



The hole in the vapor barrier is cut smaller than pass-through

Vapor barrier seal

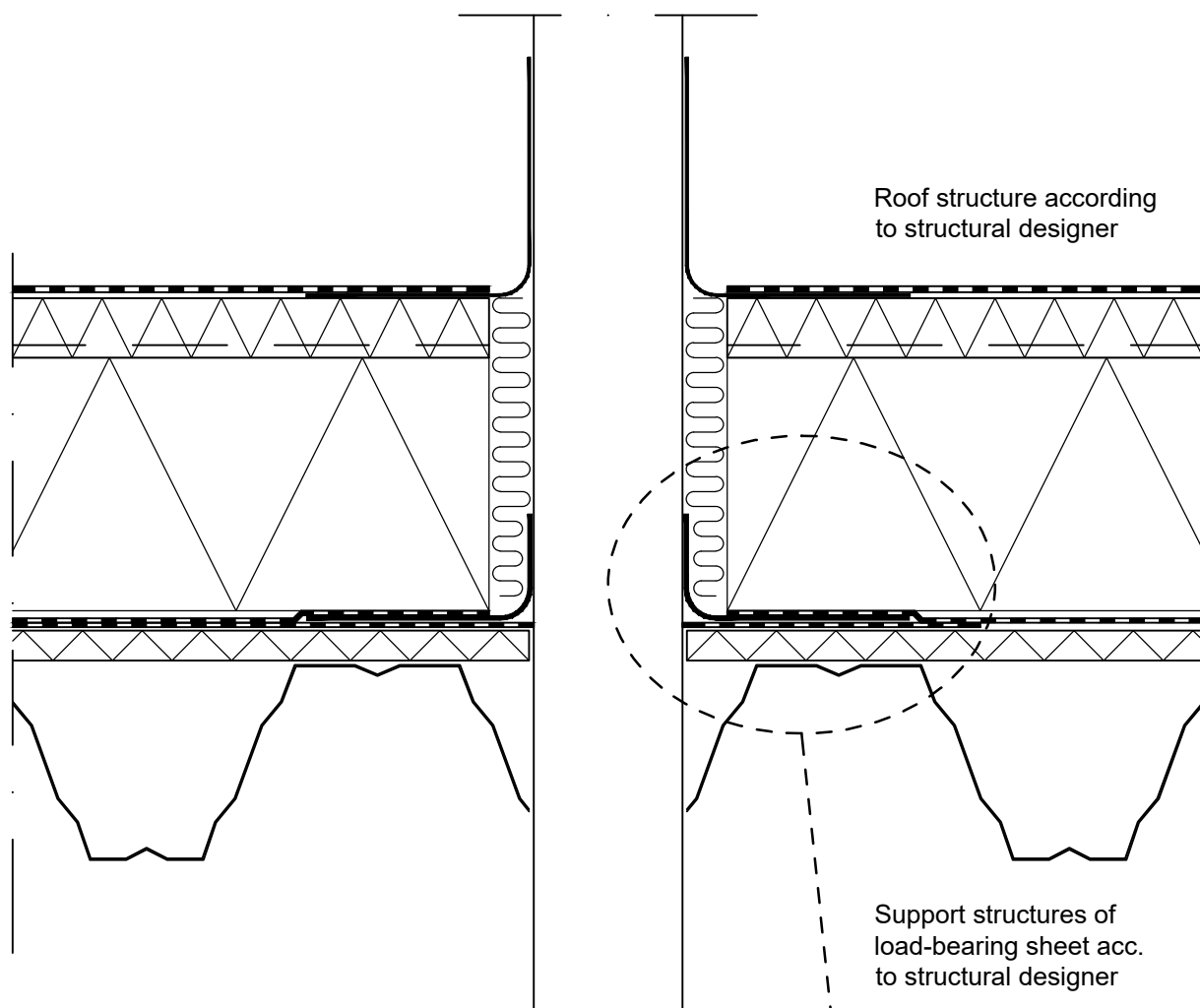
Vapor barrier seal is mechanically fixed to vapor barrier



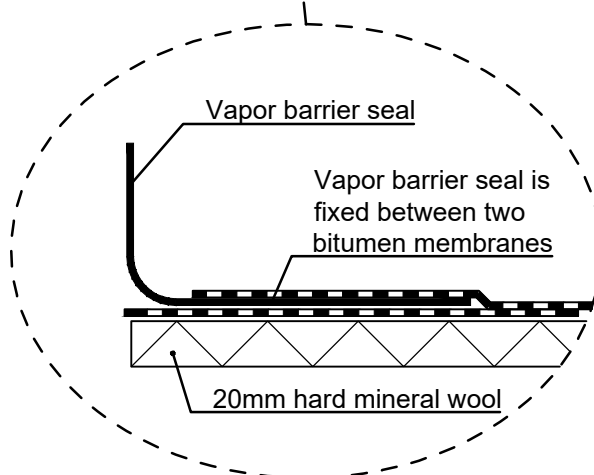
Contents of drawing

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Round pass-through
Vapor barrier (bitumen) / Load-bearing sheet

Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H21-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building	File nr.	



The hole in the vapor barrier is cut smaller than pass-through

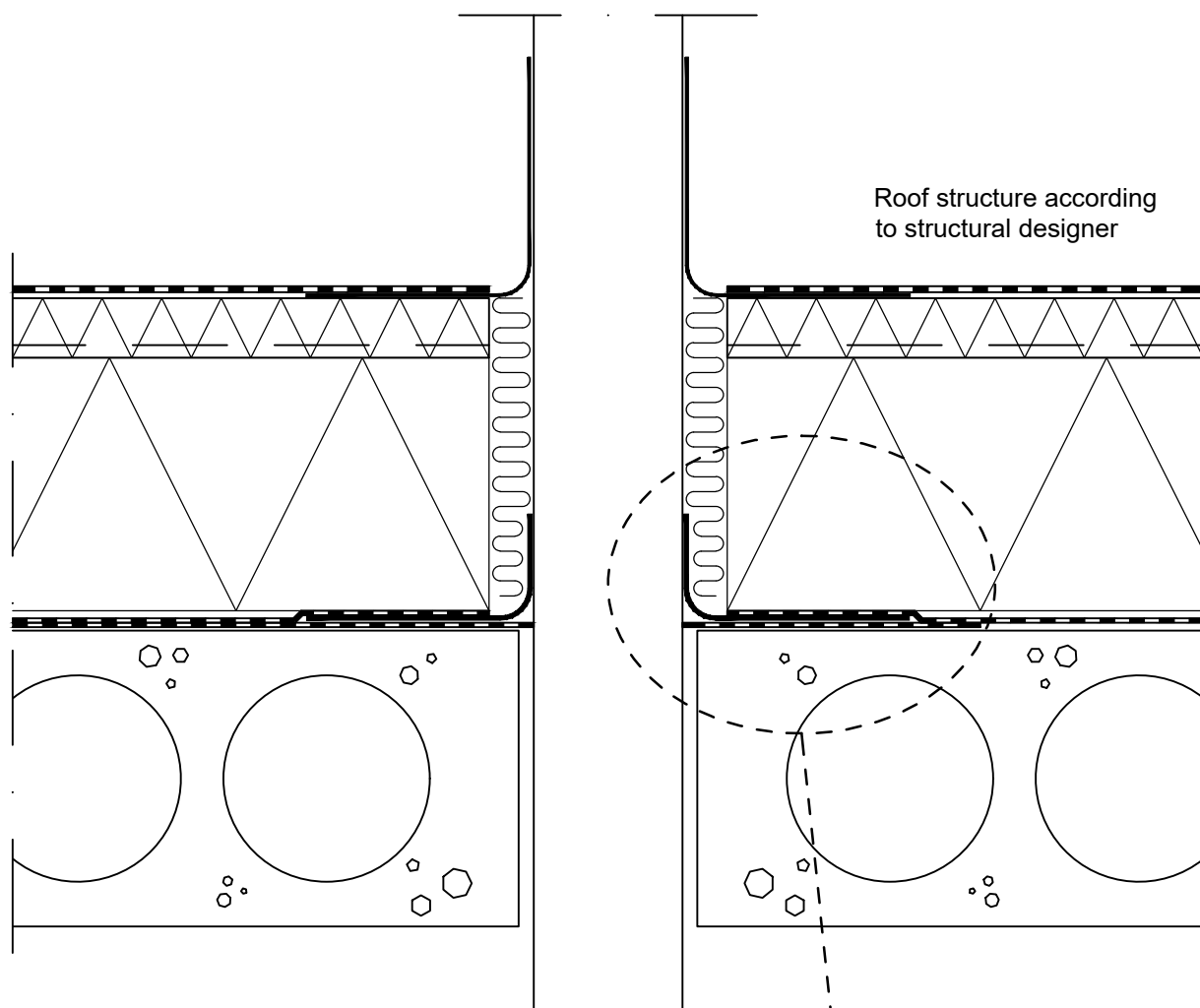




Contents of drawing

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Round pass-through
Vapor barrier (bitumen) / Hollow core slab

Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H22-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building	File nr.	

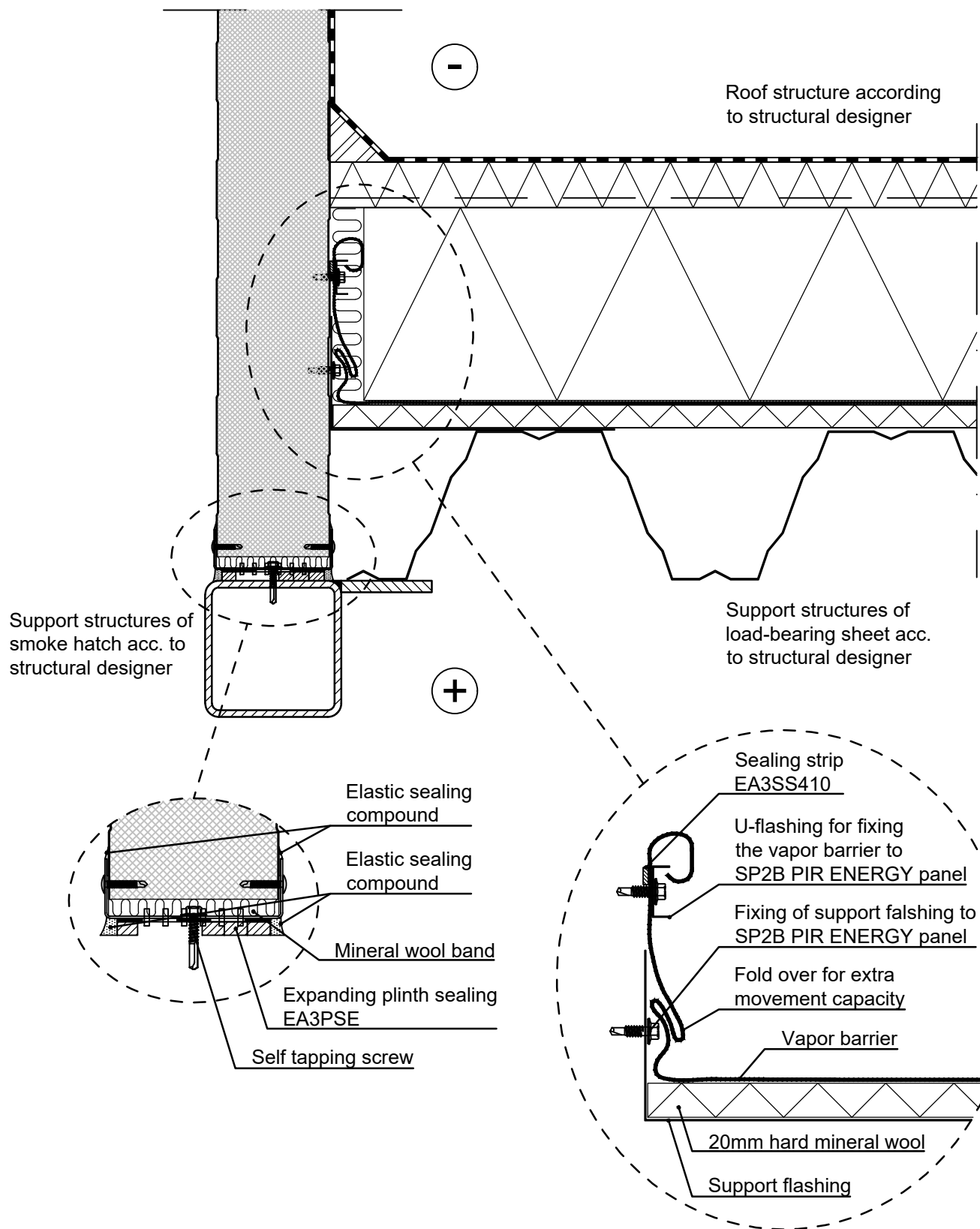


The hole in the vapor barrier is cut smaller than pass-through

Vapor barrier seal

Vapor barrier seal is mechanically fixed to vapor barrier

Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H23-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building		File nr.

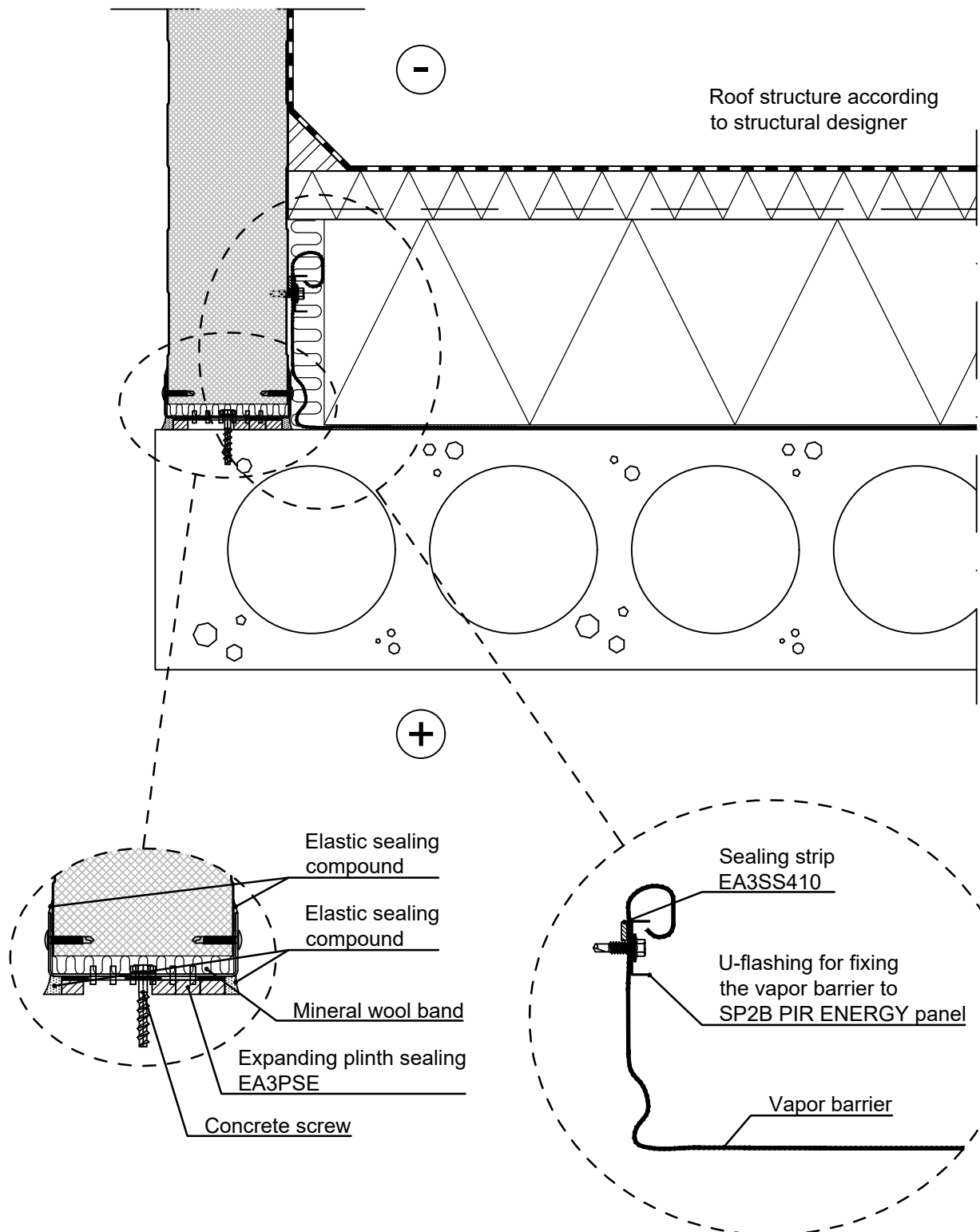




Contents of drawing

Sandwich panel SP2B PIR ENERGY
Horizontal installation - Smoke hatch
Vapor barrier (plastic) / Hollow core slab

Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H24-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building	File nr.	



Date 15.06.2011	Rev. date 07.01.2022	Work nr.	Drawing nr. SP2B-PIR-ENERGY-H25-EN
Drawn by Ruukki	Rev.		
Scale 1:5	Building		File nr.

