

## INSTRUCTIONS FOR THE FASTENING OF THE PANEL AND FOLLOW-UP THE DIMENSIONS

### FASTENING OF THE PANEL

The panel is fastened to support studs at the fastening holes in the outwards bent flanges of the panel.

Recommended fastener, when the panel is fastened for example to Support stud CA1SS1 (t=1.2 mm) :

Self-drilling stainless steel screw S3H48022D02S4C

--> Note. The screw is not suitable for fastening to timber.

The final fastener used is always according to the instruction of the structural designer!

### FOLLOW-UP THE DIMENSIONS

Follow the A-, B- and Dh/Dv-dimensions. Check the dimensions from the plans!

Panel tolerances:  $\pm 1$  mm (A-, B- and Dh/Dv-dimensions)

Sub frame tolerances in horizontal direction:

- For one panel:  $\pm 1$  mm
- Between each support studs:  $\pm 1$  mm

