INSTRUCTIONS FOR FASTENING THE PANEL AND FOLLOW-UP OF THE DIMENSIONS

FACADE CLADDINGS / LIBERTA RAINSCREEN PANELS LIBERTA™ ELEGANT 550



FASTENING OF THE PANEL

The panel is fastened to support studs by fastening holes in the upper and right edge of the panel. To help with the the process a gap template is recommended.

See the other side of this sheet for a visual overview of the installation process. Use the QR code for a video overview.

- Pay close attention to the leveling of the first row of cassettes
- Remove drilling and cutting debris immediately to avoid rust spots
- Use of an angle grinder is forbidden
- Use touch-up paints for any scratches
- Protect products form dirt (e.g mortar, paint, PU-foam) during the whole time as they are very difficult to remove afterwards

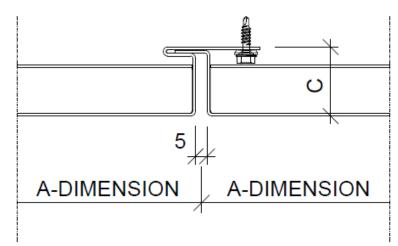
FOLLOW-UP OF THE DIMENSIONS

Follow the A-, B- and Dh/Dv-dimensions. Check the dimensions from the plans! Check the module height with the measuring tape constantly!

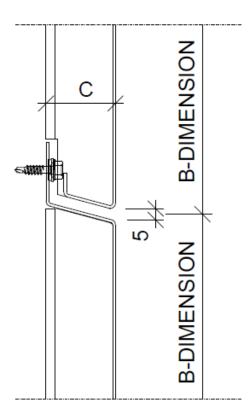
Panel tolerances: ±1 mm (A-, B- and Dh/Dv-dimensions)

Sub frame tolerances in horizontal direction:

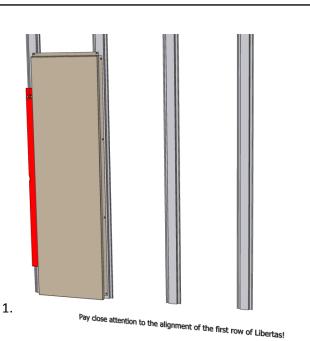
- For one panel: ±1 mm
- Between each support studs: ±1 mm



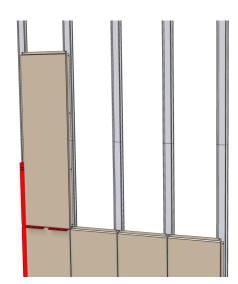




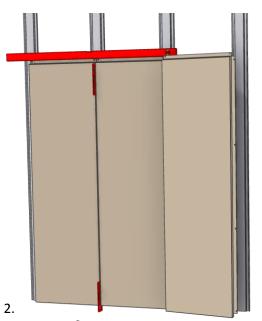




- Start by installing the first cassette
- The joint should stay at the center of the stud



- Use the gap templates in the horizontal joint also
- Align the second row with the first

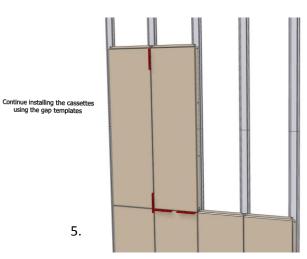


Pay close attention to the alignment of the first row of Libertas!

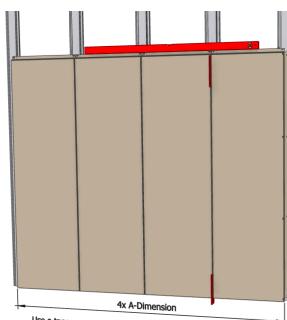
- Continue with the first row using gap templates in the vertical joint
- Level the first row

using the gap templates

5.



Keep installing the cassettes with the templates



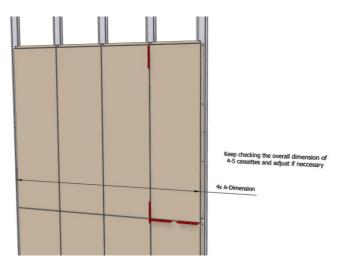
Use a tape measure to check the overall width of multiple panels Make adjustments if necessary

Use a tape measure to check the overall width of 4 or more cassettes and adjust if necessary

3.

Continue installing the cassettes using the gap templates

6.



Check the overall dimensions of several cassettes and adjust if required