## INSTRUCTIONS FOR FASTENING THE PANEL AND FOLLOW-UP OF THE DIMENSIONS

### FACADE CLADDINGS / RUUKKI PREMIUM PANELS PRIMO SKYLINE 150

# **TUUKKI**

#### **FASTENING OF THE PANEL**

The panel is hanged on support brackets CA1SB01 and fastened form the top. Support brackets are fastened to studs CA1SS1. For a uniform vertical joint a gap template CA3JGT is recommended.

See the other side of this sheet for a visual overview of the installation process. Use the QR code for a video overview.

- Pay close attention to the leveling of the first row of cassettes
- Remove drilling and cutting debris immediately to avoid rust spots
- Use of an angle grinder is forbidden
- Use touch-up paints for any scratches
- Protect products form dirt (e.g mortar, paint, PU-foam) during the whole time as they are very difficult to remove afterwards

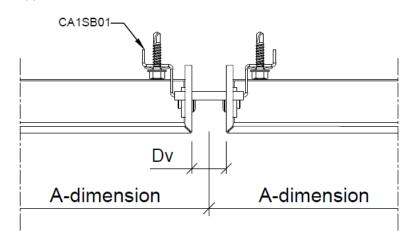
### **FOLLOW-UP OF THE DIMENSIONS**

Follow the A-, B- and Dh/Dv-dimensions. Check the dimensions from the plans! Check the module height with the measuring tape constantly!

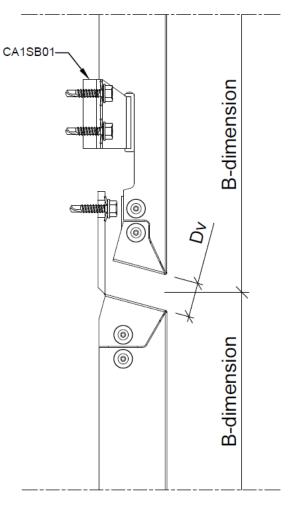
Panel tolerances: ±1 mm (A-, B- and Dh/Dv-dimensions)

Sub frame tolerances in horizontal direction:

- For one panel: ±1 mm
- Between each support studs: ±1 mm

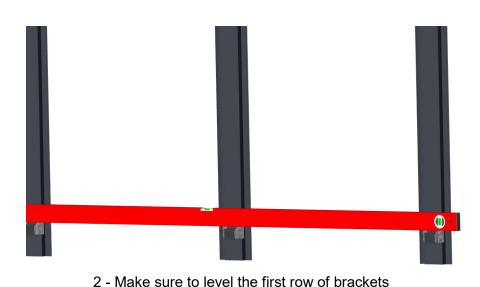














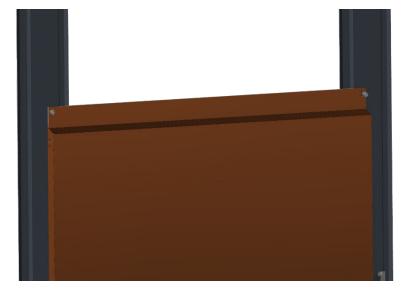


1 - Install brackets CA1SB01 to studs 73 mm from the bottom. This is where the bottommost part of Skyline 150 is situated.

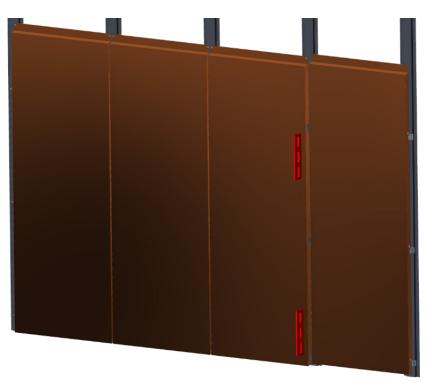
3 - Follow with the next row of brackets 750 mm above previous



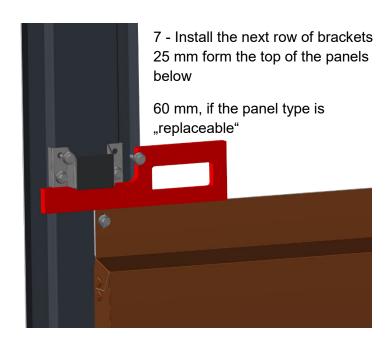
4 - Start installing the panels by sliding them onto the brackets

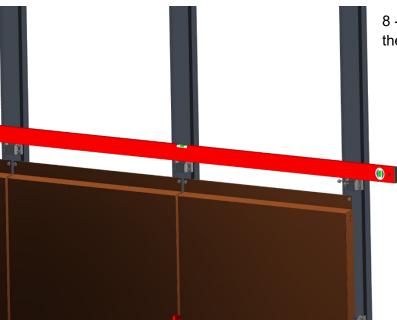


5 - Fasten the panel from the top oval holes



6 - Continue installing the panels using gap templates CA3JGT for a uniform vertical joint





8 - Make sure to level the brackets once again

9 - Continue installing the panels using the gap templates

