Facade claddings

Accessories
Content

Support studs ............................................................. 3–9
Support brackets ....................................................... 10–12
Adjustable fastener ................................................. 12–13
Starting fillets ........................................................... 14–17
Flashings ................................................................. 18
  - Plinth flashings .................................................. 18
  - Sill flashings ...................................................... 19
  - Vertical joint flashings ........................................ 20–25
  - External corner flashings .................................... 25–31
  - Internal corner flashings ..................................... 32–38
  - Cover flashings .................................................. 38–44
  - Eaves flashings .................................................. 44–46
  - Storm flashings .................................................. 46–47
  - Support flashings ............................................... 47–48
  - Reverse flashings ............................................... 48
Joint pieces ............................................................. 49–51
Fastening screws ..................................................... 52–54
Sealings ................................................................. 55
Other accessories ..................................................... 56
  - Fastening socket ................................................. 56
  - Gap template ..................................................... 56
  - Reparation paints ............................................... 57

This brochure includes the main accessories of facade claddings. They do not directly fit for use in all construction sites. In conflict situations act according to the instructions of the structural designer or contact our technical support (contact information on the last page of this brochure).
• **Product properties**
  **Product name**: Support stud CA1SS1
  **Standard length**: 3000 mm
  **Special range**: 150–4000 mm
  **Blank width**: 170 mm
  **Weight**: 1.6 kg/m (steel)
  **Unit**: m

• **Materials, coatings and colours**
  **1.2 mm**: Galvanized steel
  **1.2 mm**: Colour coated steel
  **1.5mm**: Colour coated aluminum

<table>
<thead>
<tr>
<th>Colour chart</th>
<th>Coating</th>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard chart</td>
<td>HIARC</td>
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<td>RAL and NCS colours available on request</td>
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<tr>
<td>Aluminium chart</td>
<td>PVDF</td>
<td>RR, RAL and NCS colours available on request</td>
</tr>
</tbody>
</table>

Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  Sub-frame stud for facade claddings (excluding Cor-Ten claddings).

---

• **Product properties**
  **Product name**: Support stud CA1SS2
  **Standard length**: 3000 mm
  **Special range**: 150–4000 mm
  **Blank width**: 250 mm
  **Weight**: 2.4 kg/m (steel)
  **Unit**: m

• **Materials, coatings and colours**
  **1.2 mm**: Galvanized steel
  **1.2 mm**: Colour coated steel
  **1.5mm**: Colour coated aluminum

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- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  Sub-frame stud for facade claddings (excluding Cor-Ten claddings).
**Product properties**

Product name: Support stud CAIRS1
- Standard length: 3000 mm
- Special range: 150–4000 mm
- Blank width: 150 mm
- Weight: 1.4 kg/m (steel)
- Unit: m

**Materials, coatings and colours**
- 1,2 mm Galvanized steel
- 1,2 mm Colour coated steel
- 1,5mm Colour coated aluminum

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**Aluminium**
- Powder paint: RR, RAL and NCS colours available on request

Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

**Intended use**
Sub-frame stud for facade claddings (excluding Cor-Ten claddings). next to windows and doors.

---

**Product properties**

Product name: Support stud corner CAISSC1
- Standard length: 3000 mm
- Special range: 150–4000 mm
- Blank width: 250 mm
- Weight: 2.4 kg/m
- Unit: m

**Materials, coatings and colours**
- 1,2 mm Galvanized steel
- 1,2 mm Colour coated steel
- 1,5mm Colour coated aluminum

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**Aluminium**
- Powder paint: RR, RAL and NCS colours available on request

Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

**Intended use**
Sub-frame stud for facade claddings (excluding Cor-Ten claddings), external corners.
• **Product properties**
  - **Product name**: Support stud CAISS3
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: 189 mm
  - **Weight**: 2.2 kg/m
  - **Unit**: m

• **Materials, coatings and colours**
  
  1.5 mm steel Cor-Ten A

  Minimum order sizes:
  - No limitations

• **Intended use**
  Sub-frame stud for Liberta Cor-Ten products.

---

• **Product properties**
  - **Product name**: Support stud CAISS4
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: 192 mm
  - **Weight**: 2.3 kg/pcs
  - **Unit**: m

• **Materials, coatings and colours**
  
  1.5 mm steel Cor-Ten A

  Minimum order sizes:
  - No limitations

• **Intended use**
  Sub-frame stud for Cor-Ten facade claddings.
### Product properties

<table>
<thead>
<tr>
<th>Product name</th>
<th>Support stud corner CA1SSC2</th>
<th>Support stud corner CA1SSC3</th>
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<tr>
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<td>2.3 kg/m</td>
<td>3.3 kg/m</td>
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<tr>
<td>Unit</td>
<td>m</td>
<td>m</td>
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</tbody>
</table>

### Materials, coatings and colours

| 1.5 mm | steel Cor-Ten A |

Minimum order sizes:
- No limitations

### Intended use

Sub-frame stud for Cor-Ten facade claddings, external corners.
• **Product properties**
  - **Support stud CA1RS2**
    - **Product name**: Support stud CA1RS2
    - **Standard length**: 3000 mm
    - **Special range**: 150–4000 mm
    - **Blank width**: 156 mm
    - **Weight**: 1.8 kg/m
    - **Unit**: m

• **Materials, coatings and colours**
  - **1.5 mm steel Cor-Ten A**
  - **Minimum order sizes**: No limitations

• **Intended use**
  - Sub-frame stud for Cor-Ten facade claddings, next to windows and doors.

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• **Product properties**
  - **Support stud CA1SSC4**
    - **Product name**: Support stud CA1SSC4
    - **Standard length**: 3000 mm
    - **Special range**: 150–4000 mm
    - **Blank width**: 312 mm
    - **Weight**: 3.7 kg/m
    - **Unit**: m

• **Materials, coatings and colours**
  - **1.5 mm steel Cor-Ten A**
  - **Minimum order sizes**: No limitations

• **Intended use**
  - Sub-frame stud for Cor-Ten facade claddings, internal corners.
Product properties

- **Support stud CA1SS-A**
  - Standard length: 3000 mm
  - Special range: 150–4000 mm
  - Blank width: 205 mm
  - Weight: 1.9 kg/m
  - Unit: m

Material, coatings, and colours

- 1.2 mm Colour coated steel

  - **Standard:** HIARC Matt RR45
  - Minimum order sizes:
    - Standard chart: No limitations

**Intended use**

- Sub-frame stud for Liberta Solar panels, used at vertical joints.

**Note**

- Stud has pre-punched holes as follows:
  - c/c 200 for fasteners
  - c/c 630 for cable ties
  - c/c 660 for cables

Product properties

- **Support stud CA1SS-B**
  - Standard length: 3000 mm
  - Special range: 150–4000 mm
  - Blank width: 205 mm
  - Weight: 1.9 kg/m
  - Unit: m

Material, coatings, and colours

- 1.2 mm Galvanized steel

**Intended use**

- Sub-frame stud for Liberta Solar panels, used at the middle of panels.

**Note**

- Stud has pre-punched holes as follows:
  - c/c 200 for fasteners
  - c/c 630 for cable ties
  - c/c 660 for cables
**Product properties**

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<tr>
<th>Product name</th>
<th>Support stud CA1SS ~edge</th>
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<tr>
<td>Special range</td>
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<tr>
<td>Blank width</td>
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<tr>
<td>Weight</td>
<td>1.7 kg/m</td>
</tr>
<tr>
<td>Unit</td>
<td>m</td>
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</table>

**Materials, coatings and colours**

1.2 mm Steel

Standard: HIARC Matt RR45

Minimum order sizes:
- Standard chart: No limitations

**Intended use**

Sub-frame stud for Liberta Solar panels, used next to windows and doors.

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**Product properties**

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<tr>
<th>Product name</th>
<th>Support stud VAP 25</th>
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<td>Special range</td>
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<td>Weight</td>
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<tr>
<td>Unit</td>
<td>m</td>
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</table>

**Materials, coatings and colours**

1.0 mm Galvanized steel
1.0 mm Colour coated steel, Pural RR23 both sides

Minimum order sizes:
- No limitations

**Intended use**

Sub-frame for façade claddings (excluding Cor-Ten claddings).

**Note**

Ventilated (perforation rate 29%)
Fixing holes d=6mm, c/c 56mm
- **Product properties**
  - **Support bracket CA1SB01**
    - **Product name**: Support bracket CA1SB01
    - **Standard length**: 1,5mm stainless steel
    - **Weight**: 0,06 kg/pc
    - **Package unit**: pc

- **Intended use**
  - Hanging Primo Skyline 150 panels to support stud CA1SS1. Bracket includes EPDM separator as shown in the picture above.

- **Materials, coatings and colours**
  - 1,5 mm Zinc coated steel
  - 1,5 mm Aluminum

- **Product properties**
  - **Support stud joint piece CA1SSJ1**
    - **Product name**: Support stud joint piece CA1SSJ1
    - **Standard length**: 200 mm
    - **Blank width**: 99 mm
    - **Weight**: 0,23 kg/pc (steel)
    - **Unit**: pc

- **Intended use**
  - Connecting support studs CA1SS1 together. Recommended when using adjustable bracket system.

- **Materials, coatings and colours**
  - 1,5 mm Zinc coated steel
  - 1,5 mm Aluminum

- **Product properties**
  - **Support stud joint piece CA1SSJ2**
    - **Product name**: Support stud joint piece CA1SSJ2
    - **Standard length**: 200 mm
    - **Blank width**: 139 mm
    - **Weight**: 0,33 kg/pc (steel)
    - **Unit**: pc

- **Intended use**
  - Connecting support studs CA1SS2 together. Recommended when using adjustable bracket system.

- **Materials, coatings and colours**
  - 1,5 mm Zinc coated steel
  - 1,5 mm Aluminum

- **Product properties**
  - **Support stud joint piece CA1SSJ3**
    - **Product name**: Support stud joint piece CA1SSJ3
    - **Standard length**: 200 mm
    - **Blank width**: 93 mm
    - **Weight**: 0,22 kg/pc (steel)
    - **Unit**: pc

- **Intended use**
  - Connecting support studs CA1SS3 together. Recommended when using adjustable bracket system.

- **Materials, coatings and colours**
  - 1,5 mm Zinc coated steel
  - 1,5 mm Aluminum

- **Product properties**
  - **Support bracket CA1SB01**
    - **Product name**: Support bracket CA1SB01
    - **Thickness**: 1,5mm stainless steel
    - **Weight**: 0,06 kg/pc
    - **Package unit**: pc

- **Intended use**
  - Hanging Primo Skyline 150 panels to support stud CA1SS1. Bracket includes EPDM separator as shown in the picture above.
**Product properties**

- **Support bracket CA1SB02**
  - Product name: Support bracket CA1SB02
  - Thickness: 1,5 mm stainless steel
  - Weight: 0,08 kg/pc
  - Package unit: pc

**Intended use**

Fastening Liberta Cor-Ten 800 panels onto support stud CA1SS3. Joint piece includes needed EPDM separators as shown in the product picture above.

**Product properties**

- **Support bracket CA1APC**
  - Product name: Support bracket CA1APC
  - Thickness: 3 mm aluminium
  - Weight: 0,08 kg/pc
  - Package unit: pc

**Intended use**

Hanging Primo Skyline 1000 to support studs. Adjustable bracket. Fixed to panel.

**Product properties**

- **Support bracket CA1APM**
  - Product name: Support bracket CA1APM
  - Thickness: 3 mm aluminium
  - Weight: 0,07 kg/pc
  - Package unit: pc

**Intended use**

Hanging Primo Skyline 1000 to support studs. Fixed to panel.

**Product properties**

- **Support bracket CA1APL**
  - Product name: Support bracket CA1APL
  - Thickness: 3 mm aluminium
  - Weight: 0,28 kg/pc
  - Package unit: pc

**Intended use**

Hanging Primo Skyline 1000 to support studs. Long bracket. Fixed to studs.
**Product properties**

**Support bracket CA1APS**
- **Product name**: Support bracket CA1APS
- **Thickness**: 3 mm aluminium
- **Weight**: 0.09 kg/pc
- **Package unit**: pc

**Adjustable stud CA1SS5**
- **Product name**: Adjustable stud CA1SS5
- **Standard length**: 3000 mm
- **Special range**: 150–3000 mm
- **Blank width**: 193 mm
- **Weight**: 1.8 kg/m
- **Unit**: m

**Materials, coatings and colours**
- **1,2 mm**
  - Galvanized steel
  - Colour coated steel
  - Colour coated aluminum

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**Intended use**

**Support bracket CA1APS**
- Hanging Primo Skyline 1000 to support studs. Short bracket. Fixed to studs.

**Adjustable stud CA1SS5**
- Bottom part of 2-part adjustable stud system, used together with Adjustable stud CA1SS6. See next page for more information.
• **Product properties**

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<tr>
<td><strong>Special range</strong></td>
<td>150–4000 mm</td>
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<tr>
<td><strong>Blank width</strong></td>
<td>183 mm</td>
</tr>
<tr>
<td><strong>Weight</strong></td>
<td>1,7 kg/m</td>
</tr>
<tr>
<td><strong>Unit</strong></td>
<td>m</td>
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• **Materials, coatings and colours**

- 1,2 mm Galvanized steel
- 1,2 mm Colour coated steel
- 1,5mm Colour coated aluminum

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**Steel**

**Colourful chart**

**Aluminum**

Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**

Top part of 2-part adjustable stud system, used together with Adjustable stud CA1SS5. See next page for more information.

• **Installation of adjustable studs CA1SS5 and CA1SS6**

- **Screw S3H06022D03S4B 100 c/c 300**
- **Screw S3H06022D03S4B 100 c/c 300**

• **Note**

The friction between studs helps to keep them together while adjusting the depth during installation. Studs must be locked together with fastening screws immediately after adjusting.
**Product properties**
Product name: Starting fillet CA1SF2
- Standard length: 3000 mm
- Special range: 150–3000 mm
- Blank width: 70 mm
- Weight: 0.66 kg/m (steel)
- Unit: m

**Materials, coatings and colours**
- 1.2 mm: Colour coated steel
- 1.5mm: Colour coated aluminum

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**Aluminum**
- Powder paint: RR, RAL and NCS colours available on request

Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

**Intended use**
Starting fillet for Liberta elegant 500 / 500 Grande

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**Product properties**
Product name: Starting fillet CA1SF3
- Standard length: 3000 mm
- Special range: 150–3000 mm
- Blank width: 150 mm
- Weight: 1.4 kg/m (steel)
- Unit: m

**Materials, coatings and colours**
- 1.2 mm: Colour coated steel
- 1.5mm: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

**Intended use**
Starting fillet for Lamella groove 10 / groove 20
• **Product properties**
  - **Product name**: Starting fillet CA1SF4
  - **Standard length**: 3000 mm
  - **Special range**: 150–3000 mm
  - **Blank width**: 52 mm
  - **Weight**: 0.49 kg/m (steel)
  - **Unit**: m

• **Materials, coatings and colours**
  - **1,2 mm**: Colour coated steel
  - **1,5mm**: Colour coated aluminum

<table>
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<th>Colour chart</th>
<th>Coating</th>
<th>Colour</th>
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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  - Starting fillet for Lamella sharp 45

• **Product properties**
  - **Product name**: Starting fillet CA1SF5
  - **Standard length**: 3000 mm
  - **Special range**: 150–3000 mm
  - **Blank width**: 70 mm
  - **Weight**: 0.66 kg/m (steel)
  - **Unit**: m

• **Materials, coatings and colours**
  - **1,2 mm**: Colour coated steel
  - **1,5mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  - Starting fillet for Lamella lap 60
• **Product properties**

  **Product name**  
  Starting fillet CA1SF7

  **Standard length**  
  3000 mm

  **Special range**  
  150–3000 mm

  **Blank width**  
  49 mm

  **Weight**  
  0.62 kg/m (steel)

  **Unit**  
  m

• **Materials, coatings and colours**

  1.2 mm  
  Colour coated steel

  1.5mm  
  Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**

Starting fillet for Lamella straight 100

---

• **Product properties**

  **Product name**  
  Starting fillet CA1SF8

  **Standard length**  
  3000 mm

  **Special range**  
  150–3000 mm

  **Blank width**  
  171 mm

  **Weight**  
  1.95 kg/m (steel)

  **Unit**  
  m

• **Materials, coatings and colours**

  1.5 mm  
  Steel Cor–Ten A

  Minimum order sizes:
  - Standard chart: No limitations

• **Intended use**

Starting fillet for Lamella Cor–Ten 20

---

16 Facade Claddings Accessories
**Product properties**

<table>
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<td>Special range</td>
<td>150–3 000 mm</td>
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<td>Unit</td>
<td>m</td>
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**Materials, coatings and colours**

- **1,2 mm**: Colour coated steel
- **1,5 mm**: Colour coated aluminium

<table>
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<tr>
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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

**Intended use**

- Starting fillet for Liberta 550
- Starting fillet for Primo Skyline 100
• **Product properties**

  **Product name**
  - Plinth flashing CA1P1X

  **Standard length**  3000 mm
  **Special range**  150–4000 mm
  **Blank width**  Depends on A, B, C measures
  **Minimum values**
  - A: 10
  - B: 12
  - C: 15

  **Weight**  -
  **Unit**  m

• **Materials, coatings and colours**

  0.6 mm  Colour coated steel
  0.7 mm  Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

• **Intended use**

  For covering the space between facade cladding and plinth.

---

• **Product properties**

  **Product name**
  - Plinth flashing CA1P2X

  **Standard length**  3000 mm
  **Special range**  150–4000 mm
  **Blank width**  Depends on A, B, C measures
  **Minimum values**
  - A: 12
  - B: 12
  - C: 12

  **Weight**  -
  **Unit**  m

• **Materials, coatings and colours**

  1.0 mm  Steel Cor-Ten A

  Minimum order sizes:
  - No limitations

• **Intended use**

  For covering the space between cladding and plinth. Used with Cor-Ten facade claddings.
• Product properties
Product name: Sill flashing CA1S1X
Standard length: 3000 mm
Special range: 150–4000 mm
Blank width: Depends on A, B, C measures
Minimum values: A: 10 B: 12 C: 15
Weight: -
Unit: m

• Materials, coatings and colours
0.6 mm Steel
0.7 mm Steel

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<td>RAL and NCS colours available by request</td>
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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: decided on a project basis

• Intended use
For covering the space between facade cladding and window cill. Used with Cor-Ten facade claddings.

• Product properties
Product name: Sill flashing CA1S2X
Standard length: 3000 mm
Special range: 150–4000 mm
Blank width: Depends on A, B, C measures
Minimum values: A: 12 B: 12 C: 12
Weight: -
Unit: m

• Materials, coatings and colours
1.0 mm Steel Cor-Ten A

Minimum order sizes:
- No limitations

• Intended use
For covering the space between facade cladding and window cill.
• **Product properties**
  - **Product name:** Vertical joint flashing CA1VJ1
  - **Standard length:** 3000 mm
  - **Special range:** 150–4000 mm
  - **Blank width:** 192 mm
  - **Weight:** 0,90 kg/m (steel)
  - **Unit:** m

• **Materials, coatings and colours**
  - 0,6 mm: Colour coated steel
  - 0,7 mm: Colour coated aluminum

<table>
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<tr>
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<tbody>
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Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

• **Intended use**
  Vertical joint flashing for Design profiles and Cladding lamellas.

---

• **Product properties**
  - **Product name:** Vertical joint flashing CA1VJ2
  - **Standard length:** 3000 mm
  - **Special range:** 150–4000 mm
  - **Blank width:** 222 mm
  - **Weight:** 1,0 kg/m (steel)
  - **Unit:** m

• **Materials, coatings and colours**
  - 0,6 mm: Colour coated steel
  - 0,7 mm: Colour coated aluminum

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<th>Colour</th>
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Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

• **Intended use**
  Vertical joint flashing for Design profiles and Cladding lamellas.
**Product properties**

**Product name**

Vertical joint flashing CA1VJ3

- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Blank width**: 252 mm
- **Weight**: 1.2 kg/m (steel)
- **Unit**: m

**Materials, coatings and colours**

0.6 mm  Colour coated steel
0.7 mm  Colour coated aluminum

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<th>Coating</th>
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**Intended use**

Vertical joint flashing for Design profiles and Cladding lamellas.

---

**Product properties**

**Product name**

Vertical joint flashing CA1VJ4

- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Blank width**: 100 mm
- **Weight**: 0.47 kg/m (steel)
- **Unit**: m

**Materials, coatings and colours**

0.6 mm  Colour coated steel
0.7 mm  Colour coated aluminum

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**Intended use**

Vertical joint flashing for Design profiles and Cladding lamellas.

---

**Intended use**

Vertical joint flashing for Design profiles and Cladding lamellas.
• **Product properties**
  - **Product name**: Vertical joint flashing CA1VJ5
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: 152 mm
  - **Weight**: 0.72 kg/m
  - **Unit**: m

• **Materials, coatings and colours**
  - **0.6 mm**: Colour coated steel
  - **0.7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  - Vertical joint flashing for Design profiles and Cladding lamellas.

• **Product properties**
  - **Product name**: Vertical joint flashing CA1VJ6
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: 192 mm
  - **Weight**: 0.90 kg/m
  - **Unit**: m

• **Materials, coatings and colours**
  - **0.6 mm**: Colour coated steel
  - **0.7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  - Vertical joint flashing for Design profiles and Cladding lamellas.
• **Product properties**

Product name: Vertical joint flashing CA1VJ7X
Standard length: 3000 mm
Special range: 150–4000 mm
Blank width: Depends on A, B measures
Minimum values: A: 20 B: 12
Maximum values: B: 55
Weight: -
Unit: m

• **Materials, coatings and colours**

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**

Vertical joint flashing for Design profiles and Cladding lamellas.

---

• **Product properties**

Product name: Vertical joint flashing CA1VJ8
Standard length: 3000 mm
Special range: 150–4000 mm
Blank width: 208 mm
Weight: 0,89 kg/m (steel)
Unit: m

• **Materials, coatings and colours**

<table>
<thead>
<tr>
<th>Colour</th>
<th>Coating</th>
<th>Colour</th>
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<tbody>
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<td>RR40, 41, 45</td>
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<td>RR11, 22, 24, 26, 29, 30, 31, 32, 33, 34, 35, 36, 37, 44, 45, 750</td>
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<td>Powder paint</td>
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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**

Vertical joint flashing for Design profiles and Cladding lamellas.
**Product properties**

- **Product name**: Vertical joint flashing CA1VJ14
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Blank width**: 210 mm
- **Weight**: 0.99 kg/m (steel)
- **Unit**: m

**Materials, coatings and colours**

- **0.6 mm**: Colour coated steel
- **0.7 mm**: Colour coated aluminum

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<th>Colour</th>
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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

**Intended use**

Vertical joint flashing for Design profiles and Cladding lamellas.

---

**Product properties**

- **Product name**: Vertical joint flashing CA1VJ16
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Blank width**: 82 mm
- **Weight**: 0.97 kg/m
- **Unit**: m

**Materials, coatings and colours**

- **1.5 mm**: Steel Cor-Ten A

Minimum order sizes:
- No limitations

**Intended use**

Vertical joint flashing for Cladding lamellas (Cor-Ten).
**Product properties**

**Vertical joint flashing CA1VJ17**
- **Product name**: Vertical joint flashing CA1VJ17
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Blank width**: 47 mm
- **Weight**: 0.55 kg/m
- **Unit**: m

**External corner flashing CA1EC1X**
- **Product name**: External corner flashing CA1EC1X
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Blank width**: Depends on A, B measures
- **Minimum values**: A: 10 B: 12
- **Weight**: –
- **Unit**: m

**Materials, coatings and colours**

**Steel**
- **1.5 mm**
  - Steel Cor-Ten A
- **0.6 mm**
  - Colour coated steel
- **0.7 mm**
  - Colour coated aluminum

**Colour chart**

<table>
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<tr>
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**Intended use**

- **Vertical joint flashing for Design profiles (Cor-Ten).**
- **External corner flashing for Design profiles and Cladding lamellas.**
**Product properties**
- **Product name**: External corner flashing CA1EC4
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Blank width**: 150 mm
- **Weight**: 0.71 kg/m (steel)
- **Unit**: m

**Materials, coatings and colours**
- **0.6 mm**: Colour coated steel
- **0.7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

**Intended use**
External corner flashing for Design profiles and Cladding lamellas.

---

**Product properties**
- **Product name**: External corner flashing CA1EC5
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Blank width**: 228 mm
- **Weight**: 1.1 kg/m (steel)
- **Unit**: m

**Materials, coatings and colours**
- **0.6 mm**: Colour coated steel
- **0.7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

**Intended use**
External corner flashing for Design profiles and Cladding lamellas.
- **Product properties**
  - **Product name**: External corner flashing CA1EC6
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: 288 mm
  - **Weight**: 1,4 kg/m
  - **Unit**: m

- **Materials, coatings and colours**
  - **0,6 mm**: Colour coated steel
  - **0,7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

- **Intended use**
  - External corner flashing for Design profiles and Cladding lamellas.

---

- **Product properties**
  - **Product name**: External corner flashing CA1EC7X
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: Depends on A, B measures
  - **Minimum values**: A: 20 B: 12
  - **Maximum values**: B: 55
  - **Weight**: -
  - **Unit**: m

- **Materials, coatings and colours**
  - **0,6 mm**: Colour coated steel
  - **0,7 mm**: Colour coated aluminum

<table>
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<td>RR, RAL and NCS colours available on request</td>
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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

- **Intended use**
  - External corner flashing for Design profiles and Cladding lamellas.
• **Product properties**
  
  **Product name**  
  External corner flashing CA1EC8

  **Standard length**  
  3000 mm

  **Special range**  
  150–4000 mm

  **Blank width**  
  312 mm

  **Weight**  
  1.5 kg/m (steel)

  **Unit**  
  m

• **Materials, coatings and colours**

  0.6 mm  
  Colour coated steel

  0.7 mm  
  Colour coated aluminum

<table>
<thead>
<tr>
<th>Colour chart</th>
<th>Coating</th>
<th>Colour</th>
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| Steel  
  Colourful chart   | HIARC      | RR20, 21, 23, 40, 41, 42, 43 |
|                    | HIARC Matt | RR40, 41, 45 |
|                    | HIARC & Powder paint | RR11, 22, 24, 26, 29, 30, 31, 32, 33, 34, 35, 36, 37, 44, 45, 750 |
|                    | Powder paint | RAL and NCS colours available on request |
| Aluminium  
  Colourful chart   | PVDF       | RR, RAL and NCS colours available on request |
|                    | Powder paint | RAL and NCS colours available on request |

Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**

  External corner flashing for Cladding lamellas.

---

• **Product properties**
  
  **Product name**  
  External corner flashing CA1EC9X

  **Standard length**  
  3000 mm

  **Special range**  
  150–4000 mm

  **Blank width**  
  Depends on A, B measures

  **Minimum values**  
  A: 20 B: 12

  **Weight**  
  -

  **Unit**  
  m

• **Materials, coatings and colours**

  0.6 mm  
  Colour coated steel

  0.7 mm  
  Colour coated aluminum

<table>
<thead>
<tr>
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<th>Coating</th>
<th>Colour</th>
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| Steel  
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|                    | HIARC Matt | RR40, 41, 45 |
|                    | HIARC & Powder paint | RR11, 22, 24, 26, 29, 30, 31, 32, 33, 34, 35, 36, 37, 44, 45, 750 |
|                    | Powder paint | RAL and NCS colours available on request |
| Aluminium  
  Colourful chart   | PVDF       | RR, RAL and NCS colours available on request |
|                    | Powder paint | RAL and NCS colours available on request |

Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**

  External corner flashing for Cladding lamellas.
**Product properties**

Product name: External corner flashing CA1EC10X

- Standard length: 3000 mm
- Special range: 150–4000 mm
- Blank width: Depends on A, B, C measures
- Minimum values: A: 30, B: 30, C: 12
- Weight: -
- Unit: m

**Materials, coatings and colours**

0.6 mm Colour coated steel
0.7 mm Colour coated aluminum

<table>
<thead>
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<th>Coating</th>
<th>Colour</th>
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<tbody>
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<td>PVDF</td>
<td>RR, RAL and NCS colours available on request</td>
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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

**Intended use**

External corner flashing for Cladding lamella Vertical 70.

---

**Product properties**

Product name: External corner flashing CA1EC11X

- Standard length: 3000 mm
- Special range: 150–4000 mm
- Blank width: Depends on A, B, C measures
- Minimum values: A: 10, B: 12, C: 12
- Weight: -
- Unit: m

**Materials, coatings and colours**

0.6 mm Colour coated steel
0.7 mm Colour coated aluminum

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<th>Colour</th>
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<td>RR, RAL and NCS colours available on request</td>
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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

**Intended use**

External corner flashing for Design profiles and Cladding lamellas.
- **Product properties**
  - **Product name**: External corner flashing CA1EC12X
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: Depends on A, B measures
  - **Minimum values**: A: 12  B: 12
  - **Weight**: -
  - **Unit**: m

- **Materials, coatings and colours**
  - **0,6 mm**: Colour coated steel
  - **0,7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

- **Intended use**
  External corner flashing for Design profiles and Cladding lamellas.

- **Product properties**
  - **Product name**: External corner flashing CA1EC13
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: 176 mm
  - **Weight**: 0,83 kg/m (steel)
  - **Unit**: m

- **Materials, coatings and colours**
  - **0,6 mm**: Colour coated steel
  - **0,7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

- **Intended use**
  External corner flashing for Cladding lamellas.
**Product properties**
Product name: External corner flashing CA1EC15
- Standard length: 3000 mm
- Special range: 150–4000 mm
- Blank width: 82 mm
- Weight: 0,94 kg/m
- Unit: m

**Materials, coatings and colours**
- 1,5 mm steel Cor-Ten A

Minimum order sizes:
- No limitations

**Intended use**
External corner flashing for Cladding lamellas (Cor-Ten).

---

**Product properties**
Product name: External corner flashing CA1EC16
- Standard length: 3000 mm
- Special range: 150–4000 mm
- Blank width: 47 mm
- Weight: 0,55 kg/m
- Unit: m

**Materials, coatings and colours**
- 1,5 mm steel Cor-Ten A

Minimum order sizes:
- No limitations

**Intended use**
External corner flashing for Design profiles (Cor-Ten).
**Product properties**

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<tr>
<td>Blank width</td>
<td>Depends on A, B measures</td>
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<tr>
<td>Minimum values</td>
<td>A: 10 B: 12</td>
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<td>Weight</td>
<td>-</td>
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<tr>
<td>Unit</td>
<td>m</td>
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</table>

**Materials, coatings and colours**

| 0.6 mm | Colour coated steel |
| 0.7 mm | Colour coated aluminum |

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**Intended use**

Internal corner flashing for Design profiles, Cladding lamellas, Liberta and Skyline panels.

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**Product properties**

<table>
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<tr>
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<th>Internal corner flashing CA1IC2X</th>
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<td>Minimum values</td>
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<td>Unit</td>
<td>m</td>
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**Materials, coatings and colours**

| 0.6 mm | Colour coated steel |
| 0.7 mm | Colour coated aluminum |

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<th>Coating</th>
<th>Colour</th>
</tr>
</thead>
<tbody>
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<td>RR40, 41, 45</td>
<td></td>
</tr>
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<td>HIARC &amp; Powder paint</td>
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<td>PVDF</td>
<td>RAL and NCS colours available on request</td>
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<tr>
<td>Powder paint</td>
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</table>

**Intended use**

Internal corner flashing for Design profiles, Cladding lamellas, Liberta and Skyline panels.
• **Product properties**
  
  **Product name**: Internal corner flashing CA1IC5X
  
  **Standard length**: 3000 mm
  
  **Special range**: 150–4000 mm
  
  **Blank width**: Depends on A, B, C measures
  
  **Minimum values**: A: 10 B: 12 C: 12
  
  **Weight**: –
  
  **Unit**: m

• **Materials, coatings and colours**
  
  **0.6 mm**: Colour coated steel
  
  **0.7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  
  Internal corner flashing for Design profiles, Cladding lamellas and Liberta panels.

---

• **Product properties**
  
  **Product name**: Internal corner flashing CA1IC6
  
  **Standard length**: 3000 mm
  
  **Special range**: 150–4000 mm
  
  **Blank width**: 208 mm
  
  **Weight**: 0.98 kg/m (steel)
  
  **Unit**: m

• **Materials, coatings and colours**
  
  **0.6 mm**: Colour coated steel
  
  **0.7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  
  Internal corner flashing for Cladding lamellas.
**Product properties**

- **Product name**: Internal corner flashing CA1IC7X
  - Standard length: 3000 mm
  - Special range: 150–4000 mm
  - Blank width: Depends on A, B measures
  - Minimum values: A: 12 B: 12
  - Weight: –
  - Unit: m

- **Product properties**
  - **Product name**: Internal corner flashing CA1IC8X
    - Standard length: 3000 mm
    - Special range: 150–4000 mm
    - Blank width: Depends on A, B, C measures
    - Minimum values: A: 12 B: 12 C: 12
    - Weight: –
    - Unit: m

**Materials, coatings and colours**

- **Steel**
  - Colour coated steel: 0.6 mm, 0.7 mm
  - Colour coated aluminum

- **Aluminum**
  - Colour coated steel: 0.6 mm, 0.7 mm
  - Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

**Intended use**

- Internal corner flashing for Cladding lamellas.
• **Product properties**
  Product name: Internal corner flashing CA1IC9
  - Standard length: 3000 mm
  - Special range: 150–4000 mm
  - Blank width: 262 mm
  - Weight: 1.2 kg/m (steel)
  - Unit: m

• **Materials, coatings and colours**
  - 0.6 mm: Colour coated steel
  - 0.7 mm: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  Internal corner flashing for Cladding lamellas.

---

• **Product properties**
  Product name: Internal corner flashing CA1IC10X
  - Standard length: 3000 mm
  - Special range: 150–4000 mm
  - Blank width: Depends on A, B measures
  - Minimum values: A: 20 B: 12
  - Weight: -
  - Unit: m

• **Materials, coatings and colours**
  - 0.6 mm: Colour coated steel
  - 0.7 mm: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  Internal corner flashing for Cladding lamellas.
**Product properties**

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<tr>
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<tr>
<td>Special range</td>
<td>150–4000 mm</td>
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<tr>
<td>Blank width</td>
<td>178 mm</td>
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<tr>
<td>Weight</td>
<td>0,83 kg/m</td>
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<td>Unit</td>
<td>m</td>
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**Materials, coatings and colours**

1,0 mm Steel Cor-Ten A

Minimum order sizes:
- No limitations

**Intended use**

Internal corner flashing for Cladding lamellas and Liberta panels (Cor-Ten).

---

**Product properties**

<table>
<thead>
<tr>
<th>Product name</th>
<th>Internal corner flashing CA1IC14</th>
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<tr>
<td>Standard length</td>
<td>3000 mm</td>
</tr>
<tr>
<td>Special range</td>
<td>150–4000 mm</td>
</tr>
<tr>
<td>Blank width</td>
<td>114 mm</td>
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<tr>
<td>Weight</td>
<td>0,54 kg/m</td>
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<tr>
<td>Unit</td>
<td>m</td>
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</table>

**Materials, coatings and colours**

1,0 mm Steel Cor-Ten A

Minimum order sizes:
- No limitations

**Intended use**

Internal corner flashing for Design profiles (Cor-Ten).
• **Product properties**
  - **Product name**: Internal Corner flashing CA1IC15X
  - **Standard length**: 3000 mm
  - **Special Range**: 150–3000 mm
  - **Blank width**: Depends on A, B measures
  - **Minimum values**: A: 50 B: 50
  - **Weight**: –
  - **Unit**: m

• **Materials, coatings and colours**
  - **1,5mm**: Steel Cor-Ten A

  Minimum order sizes:
  - No limitations

• **Intended use**
  Internal corner flashing for Liberta Cor-Ten 800 panels.

• **Additional info**
  Bracket cutout locations to be determined per project

---

• **Product properties**
  - **Product name**: Internal Corner flashing CA1IC16
  - **Standard length**: 3000 mm
  - **Special Range**: 150–5000 mm
  - **Blank width**: Depends on A, B measures
  - **Minimum values**: A: 25 B: 25
  - **Weight**: –
  - **Unit**: m

• **Materials, coatings and colours**
  - **4 mm**: ACM FR
  - **4 mm**: ACM A2

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<th>Colour</th>
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<td>Metallic White, Dark Grey Metallic, Traffic Red 3020</td>
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<tr>
<td>PVDF 2L</td>
<td>RAL 9010, Copper Metallic, RAL 7035, Grey Metallic, RAL 7016, RAL 7022, Silver Metallic, Smoke Metallic, Champagne Metallic, Manganese Metallic, RAL 9005, RAL 8019, RAL 3004, RAL 1003, RAL 5002</td>
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<tr>
<td>HQPE</td>
<td>Pure Orange 2004</td>
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</table>

Other colours available upon request

Minimum order sizes:
  - Shown colours: No limitations
  - Other colours: Evaluated case by case

• **Intended use**
  Internal corner flashing for Primo Skyline 150.
• **Product properties**
  
  **Product name**: Cover flashing CA1C1X
  
  **Standard length**: 3000 mm
  
  **Special range**: 150–4000 mm
  
  **Blank width**: Depends on A, B, C measures
  
  **Minimum values**: A: 12 B: 10 C: 12
  
  **Weight**: -
  
  **Unit**: m

• **Materials, coatings and colours**
  
  **0.6 mm**: Colour coated steel
  
  **0.7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  
  To cover the interface between window or door and facade cladding.

---

• **Product properties**
  
  **Product name**: Cover flashing CA1C3X
  
  **Standard length**: 3000 mm
  
  **Special range**: 150–4000 mm
  
  **Blank width**: Depends on A, B, C measures
  
  **Minimum values**: A: 20 B: 10 C: 30
  
  **Weight**: -
  
  **Unit**: m

• **Materials, coatings and colours**
  
  **0.6 mm**: Colour coated steel
  
  **0.7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

• **Intended use**
  
  To cover the interface between window or door and facade cladding.
• **Product properties**

  **Product name**
  Cover flashing CA1C6X

  **Standard length**
  3000 mm

  **Special range**
  150–4000 mm

  **Blank width**
  Depends on A, B, C, D measures

  **Minimum values**
  A: 12, B: 12, C: 20, D: 12

  **Weight**
  -

  **Unit**
  m

• **Materials, coatings and colours**

  **0.6 mm**
  Colour coated steel

  **0.7 mm**
  Colour coated aluminum

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Minimum order sizes:
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- Colorful chart: Evaluated case by case

• **Intended use**

  To cover the interface between window or door and facade cladding.

---

• **Product properties**

  **Product name**
  Cover flashing CA1C7X

  **Standard length**
  3000 mm

  **Special range**
  150–4000 mm

  **Blank width**
  Depends on A, B, C, D measures

  **Minimum values**
  A: 12, B: 12, C: 12, D: 10

  **Weight**
  -

  **Unit**
  m

• **Materials, coatings and colours**

  **0.6 mm**
  Colour coated steel

  **0.7 mm**
  Colour coated aluminum

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Minimum order sizes:
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- Colorful chart: Evaluated case by case

• **Intended use**

  To cover the interface between window or door and facade cladding.
**Product properties**

**Product name**
Cover flashing CA1C8X

**Standard length**
3000 mm

**Special range**
150–4000 mm

**Blank width**
Depends on A, B measures

**Minimum values**
A: 10
B: 12

**Weight**
-

**Unit**
m

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**Materials, coatings and colours**

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Minimum order sizes:
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- Colourful chart: Evaluated case by case

**Intended use**
To cover the interface between window or door and facade cladding.

---

**Product properties**

**Product name**
Cover flashing CA1C9X

**Standard length**
3000 mm

**Special range**
150–4000 mm

**Blank width**
Depends on A, B, C measures

**Minimum values**
A: 10
B: 20
C: 12

**Weight**
-

**Unit**
m

---

**Materials, coatings and colours**

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Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

**Intended use**
To cover the interface between window or door and facade cladding.
**Product properties**

**Product name**

Cover flashing CA1C10X

**Standard length**

3000 mm

**Special range**

150–4000 mm

**Blank width**

Depends on A, B measures

**Minimum values**

A: 12 B: 12

**Weight**

–

**Unit**

m

---

**Materials, coatings and colours**

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**Minimum order sizes:**

- Standard chart: No limitations
- Colorful chart: Evaluated case by case

---

**Intended use**

To cover the interface between window or door and facade cladding.

---

**Product properties**

**Product name**

Cover flashing CA1C12X

**Standard length**

3000 mm

**Special range**

150–4000 mm

**Blank width**

Depends on A, B measures

**Minimum values**

A: 12 B: 10

**Weight**

–

**Unit**

m

---

**Materials, coatings and colours**

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**Minimum order sizes:**

- Standard chart: No limitations
- Colorful chart: Evaluated case by case

---

**Intended use**

To cover the interface between window or door and facade cladding.
- **Product properties**
  - **Product name**: Cover flashing CA1C13
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: 78 mm
  - **Weight**: 0.92 kg/m
  - **Unit**: m

- **Materials, coatings and colours**
  - **1.5 mm steel Cor-Ten A**

- **Intended use**
  - To cover the interface between window or door and facade cladding (Cor-Ten).

- **Product properties**
  - **Product name**: Cover flashing CA1C14
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: 47 mm
  - **Weight**: 0.50 kg/m
  - **Unit**: m

- **Materials, coatings and colours**
  - **1.5 mm steel Cor-Ten A**

- **Intended use**
  - To cover the interface between window or door and facade cladding (Cor-Ten).
**Product properties**

- **Product name**: Cover flashing CA1C16X
- **Standard length**: 3000 mm
- **Special range**: 150–3000 mm
- **Blank width**: Depends on A, B, C measures
- **Minimum values**: A: 12 B: 12 C: 12
- **Weight**: –
- **Unit**: m

**Materials, coatings and colours**

- **Steel**
  - 0,6 mm: Colour coated steel
  - 0,7 mm: Colour coated aluminum

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**Intended use**

To cover the interface between window or door and Liberta Cor-Ten 800 panels.

**Additional info**

Bracket cutout locations to be determined per project.
**Product properties**

Product name: Cover flashing CA1C17

- Standard length: 3000 mm
- Special Range: 150–5000 mm
- Blank width: Depends on A, B measures
- Minimum values: A: 25 B: 25
- Weight: –
- Unit: m

**Materials, coatings and colours**

- 4 mm: ACM FR
- 4 mm: ACM A2

<table>
<thead>
<tr>
<th>Coating</th>
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<tbody>
<tr>
<td>PVDF 3L</td>
<td>Metallic White, Dark Grey Metallic, Traffic Red 3020</td>
</tr>
<tr>
<td>PVDF 2L</td>
<td>RAL 9010, Copper Metallic, RAL 7035, Grey Metallic, RAL 7016, RAL 7022, Silver Metallic, Smoke Metallic, Champagne Metallic, Manganese Metallic, RAL 9005, RAL 8019, RAL 3004, RAL 1003, RAL 5002</td>
</tr>
<tr>
<td>HQPE</td>
<td>Pure Orange 2004</td>
</tr>
</tbody>
</table>

Other colours available upon request

- Shown colours: No limitations
- Other colours: Evaluated case by case

**Intended use**

To cover the vertical interface between window or door and Primo Skyline 150 panels.

---

**Product properties**

Product name: Eaves flashing CA1E1X

- Standard length: 3000 mm
- Special range: 150–4000 mm
- Blank width: Depends on A, B, C measures
- Minimum values: A: 20 B: 12 C: 10
- Weight: –
- Unit: m

**Materials, coatings and colours**

- 0.6 mm: Colour coated steel
- 0.7 mm: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

**Intended use**

Eave flashing.
● Product properties
  Product name: Eaves flashing CA1E2X
  Standard length: 3000 mm
  Special range: 50–4000 mm
  Blank width: Depends on A, B, C measures
  Minimum values: A: 20 B: 40 C: 12
  Weight: -
  Unit: m

● Materials, coatings and colours
  0.6 mm: Colour coated steel
  0.7 mm: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

● Intended use
  Eave flashing.

● Product properties
  Product name: Eaves flashing CA1E3X
  Standard length: 3000 mm
  Special range: 150–4000 mm
  Blank width: Depends on A, B, C measures
  Minimum values: A: 20 B: 40 C: 15
  Weight: -
  Unit: m

● Materials, coatings and colours
  1.0 mm: Steel Cor-Ten A

Minimum order sizes:
- No limitations

● Intended use
  Eave flashing (Cor-Ten).
○ **Product properties**
  
  **Product name**
  Eaves flashing CA1E4X

  **Standard length**
  3000 mm

  **Special range**
  150–4000 mm

  **Blank width**
  Depends on A, B, C measures

  **Minimum values**
  A: 12 B: 12 C: 12

  **Weight**
  -

  **Unit**
  m

○ **Materials, coatings and colours**

  1,0 mm Steel Cor-Ten A

  Minimum order sizes:
  - No limitations

○ **Intended use**

  Eave flashing (Cor-Ten).

---

○ **Product properties**

  **Product name**
  Storm flashing CA1ST1X

  **Standard length**
  3000 mm

  **Special range**
  150–4000 mm

  **Blank width**
  Depends on A, B measures

  **Minimum values**
  A: 10 B: 10

  **Weight**
  -

  **Unit**
  m

○ **Materials, coatings and colours**

  0,6 mm Colour coated steel

  0,7 mm Colour coated aluminum

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  Minimum order sizes:
  - Standard chart: No limitations
  - Colorful chart: Evaluated case by case

○ **Intended use**

  For preventing rain water from penetrating the eave structure.
- **Product properties**
  - **Product name**: Storm flashing CA1ST2X
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Blank width**: Depends on A, B measures
  - **Minimum values**: A: 12 B: 12
  - **Weight**: –
  - **Unit**: m

- **Materials, coatings and colours**
  - **1,0 mm**: Steel Cor-Ten A

Minimum order sizes:
- No limitations

- **Intended use**
  For preventing rain water from penetrating the eave structure (Cor-Ten).

- **Product properties**
  - **Product name**: Support flashing CATSUX
  - **Standard length**: 200 mm
  - **Blank width**: Depends on A, B measures
  - **Minimum values**: A: 10 B: 10
  - **Weight**: –
  - **Unit**: m

- **Materials, coatings and colours**
  - **0,6 mm**: Colour coated steel
  - **0,7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colorful chart: Evaluated case by case

- **Intended use**
  Support flashing for sill flashings.
- **Product properties**
  - **Support flashing CAISU2**
    - Standard length: 3000 mm
    - Blank width: 125 mm
    - Weight: 1.2 kg/m
  - **Reverse flashing CAIRIX**
    - Standard length: 200 mm
    - Blank width: Depends on A, B, C measures
    - Minimum values: A: 10, B: 12, C: 10

- **Materials, coatings and colours**
  - **Steel**
    - 0.6 mm: Colour coated steel
    - 0.7 mm: Colour coated aluminum
    - HIARC: RR20, 21, 23, 40, 41, 42, 43
    - HIARC Matt: RR40, 41, 45
  - **Colourful chart**
    - HIARC & Powder paint: RR11, 22, 24, 26, 29, 30, 31, 32, 33, 34, 35, 36, 37, 44, 45, 750
    - Powder paint: RAL and NCS colours available on request
  - **PVDF**
    - Powder paint: RR, RAL and NCS colours available on request

- **Intended use**
  - For supporting topmost cut lamella, used with following cladding lamella types:
    - Lamella Groove 10
    - Lamella Groove 20
    - Lamella Groove 30
  - For preventing rain water from penetrating the eave structure, used with following Liberta panels:
    - Liberta Cor-Ten 600
    - Liberta Cor-Ten 700
    - Liberta Cor-Ten 800
• Product properties
  Product name: Joint piece CAI1
  Standard length: 90 mm
  Blank width: 358 mm
  Weight: 0,15 kg/pcs (steel)
  Unit: pcs

• Materials, coatings and colours
  0,6 mm: Colour coated steel
  0,7 mm: Colour coated aluminum

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• Intended use
  For closing the vertical joints of Lamella Sharp 40 if joint flashings are not used.

• Product properties
  Product name: Joint piece CAI2
  Standard length: 90 mm
  Blank width: 358 mm
  Weight: 0,15 kg/pcs (steel)
  Unit: pcs

• Materials, coatings and colours
  0,6 mm: Colour coated steel
  0,7 mm: Colour coated aluminum

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• Intended use
  For closing the vertical joints of Lamella Sharp 45 if joint flashings are not used.
**Product properties**
- **Product name**: Joint piece CA1J6
- **Standard length**: 90 mm
- **Blank width**: 356 mm
- **Weight**: 0.15 kg/pcs (steel)
- **Unit**: pcs

**Materials, coatings and colours**
- **0.6 mm**: Colour coated steel
- **0.7 mm**: Colour coated aluminum

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Minimum order sizes:
- Standard chart: No limitations
- Colourful chart: Evaluated case by case

**Intended use**
For closing the vertical joints of Lamella Lap 60 if joint flashings are not used.

---

**Product properties**
- **Product name**: Joint piece CA1J8
- **Standard length**: 90 mm
- **Blank width**: 367 mm
- **Weight**: 0.15 kg/pcs (steel)
- **Unit**: pcs

**Materials, coatings and colours**
- **0.6 mm**: Colour coated steel
- **0.7 mm**: Colour coated aluminum

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- Colourful chart: Evaluated case by case

**Intended use**
For closing the vertical joints of Lamella Straight 100 if joint flashings are not used.
- **Product properties**
  - **Product name**: Joint piece CA1JP10
  - **Standard length**: 90 mm
  - **Blank width**: Effective height + 40 mm
  - **Weight**: -
  - **Unit**: pcs

- **Materials, coatings and colours**
  - **Steel**
    - **0.6 mm**: Colour coated steel
    - **0.7 mm**: Colour coated aluminum
  - **Colourful chart**
    - **Steel**: HIARC & Powder paint
      - Colour chart: RR11, 22, 24, 26, 29, 30, 31, 32, 33, 34, 35, 36, 37, 44, 45, 750
    - **Aluminum**: Powder paint
      - Colour chart: RR, RAL and NCS colours available on request
  - **Minimum order sizes**: - Standard chart: No limitations
    - Colourful chart: Evaluated case by case

- **Intended use**
  - For closing the vertical joints of Lamella Groove 10 if joint flashings are not used

---

- **Product properties**
  - **Product name**: Joint piece CA1JP20
  - **Standard length**: 90 mm
  - **Blank width**: Effective height + 45 mm
  - **Weight**: -
  - **Unit**: pcs

- **Materials, coatings and colours**
  - **Steel**
    - **0.6 mm**: Colour coated steel
    - **0.7 mm**: Colour coated aluminum
  - **Colourful chart**
    - **Steel**: HIARC & Powder paint
      - Colour chart: RR11, 22, 24, 26, 29, 30, 31, 32, 33, 34, 35, 36, 37, 44, 45, 750
    - **Aluminum**: Powder paint
      - Colour chart: RR, RAL and NCS colours available on request
  - **Minimum order sizes**: - Standard chart: No limitations
    - Colourful chart: Evaluated case by case

- **Intended use**
  - For closing the vertical joints of Lamella Groove 20 if joint flashings are not used
Product properties
Product name: Screw S3H4822D02S4C 250
Size: diameter 4.8 mm, length 22 mm
Head: 8 mm, hexagon
Drilling capacity: Max 3.0 mm
Clamping range: Max 3.0 mm
Package size: 250 pcs

Material
Screw: Austenitic stainless steel
Washer: 14 mm stainless steel with vulcanized EPDM rubber
Corrosion class: C4

Intended use
For fastening following products to metal support studs:
- All types of Libertas (except Cor-Ten)
- All types of Lamellas (except Cor-Ten)
- Design profiles T10B, S18 and S55
- All Primo Skyline products

Note
Available also as painted to RAL colours.

Product properties
Product name: Screw S3H4825D4S9.5
Size: diameter 4.8 mm, length 25 mm
Head: 1/4" (6.35 mm), hexagon
Drilling capacity: Max 3.0 mm
Clamping range: Max 13.0 mm
Package size: No limitations

Material
Screw: Stainless steel
Washer: 9,5 mm aluminum with vulcanized EPDM rubber
Corrosion class: C3

Intended use
For fastening following products to metal support studs:
- All types of Design Profiles (incl. Cor-Ten)

Note
Available also as painted to RAL colours.

Product properties
Product name: Screw S3H60029D03S6B 100
Size: diameter 6 mm, length 29 mm
Head: 8 mm, hexagon
Drilling capacity: Max 3.0 mm
Clamping range: Max 9.0 mm
Package size: 100 pcs

Material
Screw: Austenitic stainless steel
Washer: 16 mm stainless steel with vulcanized EPDM rubber
Corrosion class: C4

Intended use
For fastening following products to metal support studs:
- All types of Cor-Ten Libertas
- All types of Cor-Ten Lamellas

Note
Available also as painted to RAL colours.

Product properties
Product name: Screw S3H4835D02S4C 250
Size: diameter 4.8 mm, length 35 mm
Head: 8 mm, hexagon
Drilling capacity: Max 2.0 mm
Clamping range: Max 13.0 mm
Package size: No limitations

Material
Screw: Austenitic stainless steel
Washer: 14 mm stainless steel with vulcanized EPDM rubber
Corrosion class: C4

Intended use
For fastening following studs to timber frame:
- All types of support studs (incl. Cor-Ten)
- LED studs (requires pre-punched holes to studs)

Note
Available also as painted to RAL colours.
**Product properties**

- **Product name:** Screw S3H55022L02S4B 100
- **Size:**
  - Diameter: 5.5 mm,
  - Length: 22 mm
- **Head:** 8 mm, hexagon
- **Drilling capacity:** Max 2.0 mm
- **Clamping range:** Max 2.0 mm
- **Package size:** 100 pcs

**Material**
- **Screw:** Austenitic stainless steel
- **Washer:** 14 mm stainless steel with vulcanized EPDM rubber
- **Corrosion class:** C4

**Intended use**
For fastening support studs (excluding Cor-Ten studs) to outer facing of Ruukki sandwich panels.

**Note**
Available also as painted to RAL colours.

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**Product properties**

- **Product name:** Screw S3T4826PA0E 1000
- **Size:**
  - Diameter: 4.8 mm,
  - Length: 26 mm
- **Head:** Torx T20
- **Drilling capacity:** Max 1.8 mm (steel)
- **Package size:** 1000 pcs

**Material**
- **Screw:** Austenitic stainless steel
- **Washer:** 10 mm aluminum with vulcanized EPDM rubber
- **Corrosion class:** C4

**Intended use**
For fastening following products to wooden support studs:
- All types of Design Profiles (incl. Cor-Ten)
- Flashings (e.g. to wooden window frames)

**Note**
Available also as painted to RAL colours.

---

**Product properties**

- **Product name:** Screw S3R48022D02A0B 100
- **Size:**
  - Diameter: 4.8 mm,
  - Length: 22 mm
- **Head:** Torx T20W
- **Drilling capacity:** Max 2.0 mm
- **Clamping range:** Max 2.0 mm
- **Package size:** 100 pcs

**Material**
- **Screw:** Austenitic stainless steel
- **Washer:** 10 mm aluminum with vulcanized EPDM rubber
- **Corrosion class:** C4

**Intended use**
For fastening flashings to claddings or aluminum window frames.

**Note**
Available also as painted to RAL colours.

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**Product properties**

- **Product name:** Screw S3T7575CS0A 50
- **Size:**
  - Diameter: 7.5 mm,
  - Length: 75 mm
- **Head:** Torx T30
- **Clamping range:** Max 10.0 mm
- **Package size:** 50 pcs

**Material**
- **Screw:** Austenitic stainless steel
  - (A5 / EN 1.4571)
- **Washer:** 10 mm stainless steel with vulcanized EPDM rubber
- **Corrosion class:** C5

**Intended use**
For fastening support studs to concrete.

**Note**
Requires pre-drilling (d=6mm), drilling depth min. 65mm. Concrete class min. C20/25.
**Product properties**

Product name: Screw S3H65024L04BS6E 1000
Size: diameter 6,5 mm, length 24 mm
Head: 8mm, hexagon
Drilling capacity: Max 2.0 mm
Clamping range: Max 6.0 mm
Package size: 1000 pcs

**Material**

Screw: Austenitic stainless steel
Washer: 16 mm stainless steel with vulcanized EPDM rubber
Corrosion class: C4

**Intended use**

For fastening following products to outer facing of Ruukki sandwich panel:
- Cor-Ten support studs
- LED studs (requires pre-punched holes to studs)

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**Product properties**

Product name: Screw S3T5525D06S4B 100
Cor-Ten Brown
Size: diameter 5,5 mm, length 25 mm
Head: Torx T20
Drilling capacity: Max 6.0 mm
Clamping range: Max 6,0 mm
Package size: 100 pcs
Colour: Cor-Ten Brown

**Material**

Screw: Stainless steel
Washer: 14 mm stainless steel with vulcanized EPDM rubber
Corrosion class: C4

**Intended use**

For fastening following products to metal support studs:
- All types of Cor-Ten Libertas
- All types of Cor-Ten Lamellas

**Note**

Screw head is brown, however, as Cor-Ten cladding is changing its colour over time, the screw colour is not a full match.

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**Product properties**

Product name: Screw S3H48022D02FD
Cor-Ten Skyline Brown
Size: diameter 4,8 mm, length 22 mm
Head: 8 mm, hexagon
Package size: 1000 pcs

**Material**

Screw: Austenitic stainless steel
Corrosion class: C4

**Intended use**

Fixing of Primo Skyline 1000

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**Product properties**

Product name: Screw S3H50012GAD
Size: M5x12, 8 mm, hexagon
Package size: 1000 pcs

**Material**

Screw: Austenitic stainless steel
Corrosion class: C4

**Intended use**

Adjustment of Primo Skyline 1000
**Product properties**  
Product name: **Sealing strip EA3SS410**  
Size: width 10 mm, thickness 4 mm

**Material**  
closed-cell polyethylene plastic, one-sided adhesive tape

**Intended use**  
installed between the window or door frames and cover flashings.

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**Product properties**  
Product name: **Separating piece EPDM CA3SP814**  
Size: width 14 mm, thickness 8 mm

**Material**  
EPDM rubber

**Intended use**  
Installed into the fastening holes of Cor-Ten Libertas and Lamellas for separation purpose.

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**Product properties**  
Product name: **Separating strip EPDM CA3SE410**  
Size: width 10 mm, thickness 4 mm

**Material**  
EPDM rubber, one-sided glass fibre reinforced adhesive tape

**Intended use**  
Installed to following places for separation purposes in Cor-Ten structures:  
- Between Design Profiles and Support studs  
- Between support studs and wall structure  
- Between flashings and cladding products.
**Product properties**

**Product name:** Pop rivet CA6AF6409D  
Size: diameter 6,4 mm, length 9 mm  
Type: bulb rivet  
Package size: 1000 pcs

**Material**

Body: Aluminium  
Corrosion class: C3

**Intended use**

For riveting brackets CA1APC and CA1APM to Skyline 1000.

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**Product properties**

**Product name:** Fastening socket CA21165  
Size: diameter 11 mm, length 65 mm  
Head: '1 / 4 “ (6.35 mm), hexagon

**Intended use**

To fasten the S3H4825D4S9.5 screws.

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**Product properties**

**Product name:** Gap template CA3JGT  
Length: 250 mm  
Width: 70 mm  
Thickesses: 5 mm (5 mm joint), 10 mm (10 mm joint)  
Package size: 4 pcs

**Material**

Plastic

**Intended use**

Used in installation phase for ensuring correct joint gap width and thermal expansion allowance in Liberta panel joints. Used for following products:  
- Liberta Original 102 and 102 Grande  
- Liberta Elegant 500 and 500 Grande  
- Liberta Elegant 550  
- Primo Skyline 100 and 150

**Note**

Please specify the gap template thickness upon order. Package contains 4 templates of selected thickness.
**Product properties**

**Product name:** Repair paint 0,33 L RA6RP033

- **Gloss:** Semi-gloss
- **Colours:** RR11, 20, 22, 24, 29, 30, 32, 33, 34, 35, 37, 40, 42, 43
- **Package size:** 1 tin (0.33 l)

**Intended use**

For re-painting scratched colour coated steels.

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**Product properties**

**Product name:** Repair paint 0,1 l RA6RP01

- **Gloss:** Matt
- **Colours:** RR11, RR20, RR22, RR23, RR25, RR29, RR30, RR32, RR33, RR34, RR35, RR36 RR37, RR40, RR41, RR42, RR45
- **Package size:** 1 bottle (0.1 l)

**Intended use**

For touch-up painting of scratched colour coated steels.

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**Product properties**

**Product name:** Repair paint matt 24ml RA6RP0024M

- **Gloss:** Matt
- **Colours:** RR11, 20, 21, 22, 23, 25, 29, 30, 32, 33, 35, 36, 37, 40, 41, 43, 44, 45, 750
- **Package size:** 1 bottle (24 ml)

**Intended use**

For touch-up painting of scratched colour coated steels.

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**Product properties**

**Product name:** Repair paint matt 30ml RA6RP0030M

- **Gloss:** Matt
- **Colours:** RR11, 21, 22, 23, 29, 32, 33, 750
- **Package size:** 1 bottle (30 ml)

**Intended use**

For touch-up painting of scratched colour coated steels.
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